

UCM-iMX93

Reference Guide



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Table 1 Revision Notes

Date	Description
Mar 2023	<ul style="list-style-type: none"> • Initial release
Aug 2023	<ul style="list-style-type: none"> • Added description of pin P1-17 in table 51
Sep 2023	<ul style="list-style-type: none"> • Added power consumption data in section 7.3 • Updated V_SOM maximal allowed voltage
Oct 2023	<ul style="list-style-type: none"> • Updated specifications table – removed C1500D option
Jan 2024	<ul style="list-style-type: none"> • Updated availability of pins P1-28, P1-26, P1-30, P1-32, P1-98, P2-76, P1-60, P1-96 in multiple tables • Fixed alternate function names of UART_CTS pins in table 56 and table 59 • Fixed signal type designations for UART_RTS and UART_CTS
Feb 2024	<ul style="list-style-type: none"> • Fixed alternate function of pins P1-53 and P1-87

Please check for a newer revision of this manual at the CompuLab website <https://www.complab.com>. Compare the revision notes of the updated manual from the website with those of the printed or electronic version you have.

1 INTRODUCTION

1.1 About This Document

This document is part of a set of reference documents providing information necessary to operate and program CompuLab UCM-iMX93 System-on-Module.

1.2 UCM-iMX93 Part Number Legend

Please refer to the CompuLab website 'Ordering information' section to decode the UCM-iMX93 part number: <https://www.compulab.com/products/computer-on-modules/ucm-imx93-nxp-i-mx9-som-system-on-module-computer/#ordering>.

1.3 Related Documents

For additional information, refer to the documents listed in Table 2.

Table 2 Related Documents

Document	Location
UCM-iMX93 Developer Resources	https://www.compulab.com/products/computer-on-modules/ucm-imx93-nxp-i-mx9-som-system-on-module-computer/#devres
i.MX93 Reference Manual	https://www.nxp.com/products/processors-and-microcontrollers/arm-processors/i-mx-applications-processors/i-mx-9-processors/i-mx-93-applications-processor-family-arm-cortex-a55-ml-acceleration-power-efficient-mpu:i.MX93
i.MX93 Datasheet	

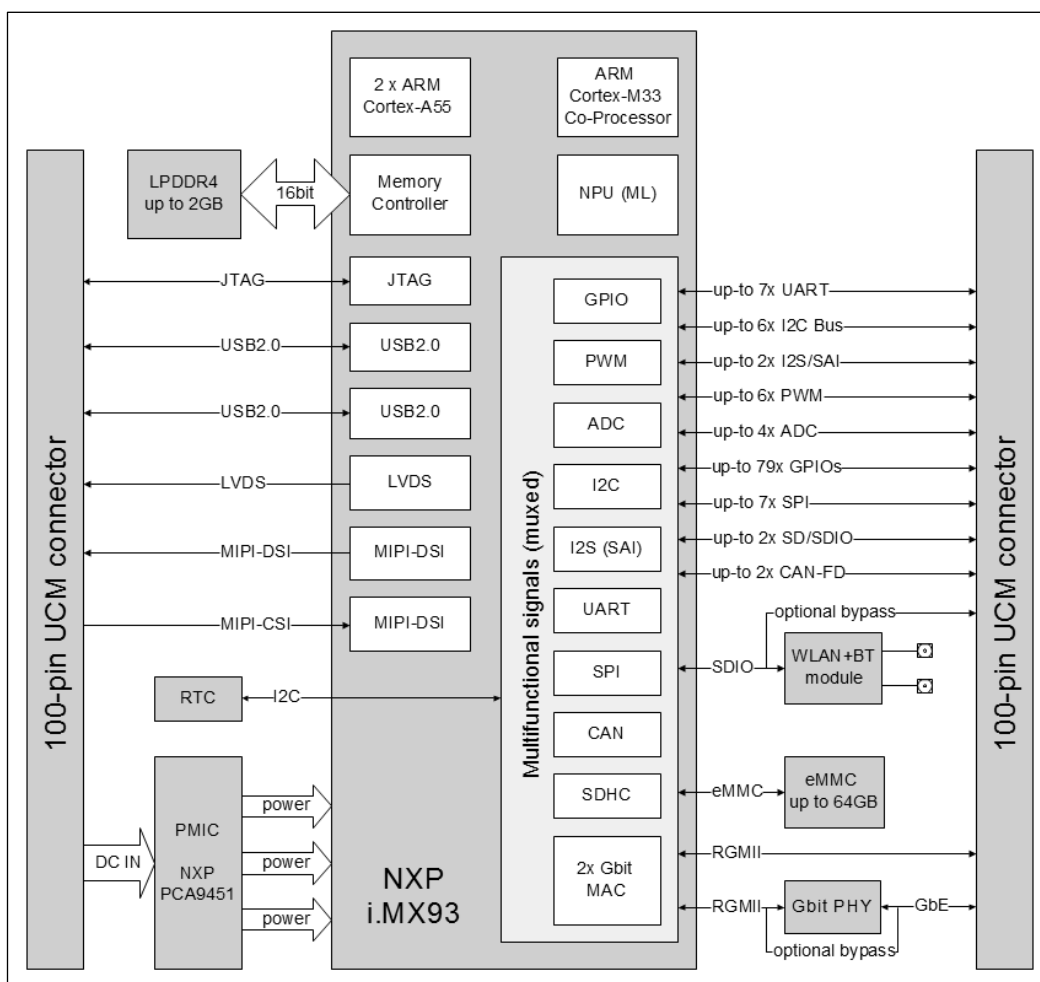
2 OVERVIEW

2.1 Highlights

- NXP i.MX93 processor, up-to 1.7GHz
- Up to 2GB LPDDR4 and 64GB eMMC
- Integrated AI/ML Neural Processing Unit
- LVDS, MIPI-DSI and MIPI-CSI
- Certified 802.11ac WiFi, BT 5.3
- GbE, RGMII, 2x USB, 2x CAN-FD, 7x UART
- Tiny size and weight - 28 x 38 x 4 mm, 7 gram

2.2 Block Diagram

Figure 1 UCM-iMX93 Block Diagram



2.3 Specifications

The "Option" column specifies the CoM/SoM configuration option required to have the particular feature. When a CoM/SoM configuration option is prefixed by "NOT", the particular feature is only available when the option is not used.

"+" means that the feature is always available.

Table 3 Features and Configuration options

Feature	Description	Option
CPU Core and Graphics		
CPU	NXP i.MX9352, dual-core ARM Cortex-A55, 1.7GHz	C1700D
	NXP i.MX9331, single-core ARM Cortex-A55, 1.7GHz	C1700S
NPU	AI/ML Neural Processing Unit Arm® Ethos™ U-65 microNPU	C1700D
Real-Time Co-processor	ARM Cortex-M33, 250Mhz	+
Memory and Storage		
RAM	512MB – 2GB, LPDDR4	D
Storage	eMMC flash, 8GB - 64GB	N
Display, Camera and Audio		
Display	MIPI-DSI, 4 data lanes, up to 1080p60	+
	LVDS, 4 lanes, up to 1366x768 p60	+
Touchscreen	Capacitive touch-screen support through SPI and I2C interfaces	+
Camera	MIPI-CSI, 2 data lanes	+
Audio	Up-to 2x I2S / SAI	+
	S/PDIF input/output	+
Network		
Ethernet	Gigabit Ethernet port (MAC+PHY)	+
RGMII	Primary RGMII	not E
	Secondary RGMII	+
WiFi	Certified 802.11ac WiFi NXP 88W8997 chipset	WB
Bluetooth	Bluetooth 5.3 BLE	
I/O		
USB	2x USB2.0 dual-role ports	+
UART	Up to 7x UART	+
CAN bus	Up-to 2x CAN-FD	+
SD/SDIO	1x SD/SDIO	+
	Additional 1x SD/SDIO	not WB
SPI	Up to 7x SPI	+
I2C	Up to 6x I2C	+
ADC	4x general-purpose ADC channels	
PWM	Up to 6x PWM signals	+
GPIO	Up to 79x GPIO (multifunctional signals shared with other functions)	+
System Logic		
RTC	Real-time clock, powered by external battery	+
JTAG	JTAG debug interface	+

Table 4 Electrical, Mechanical and Environmental Specifications

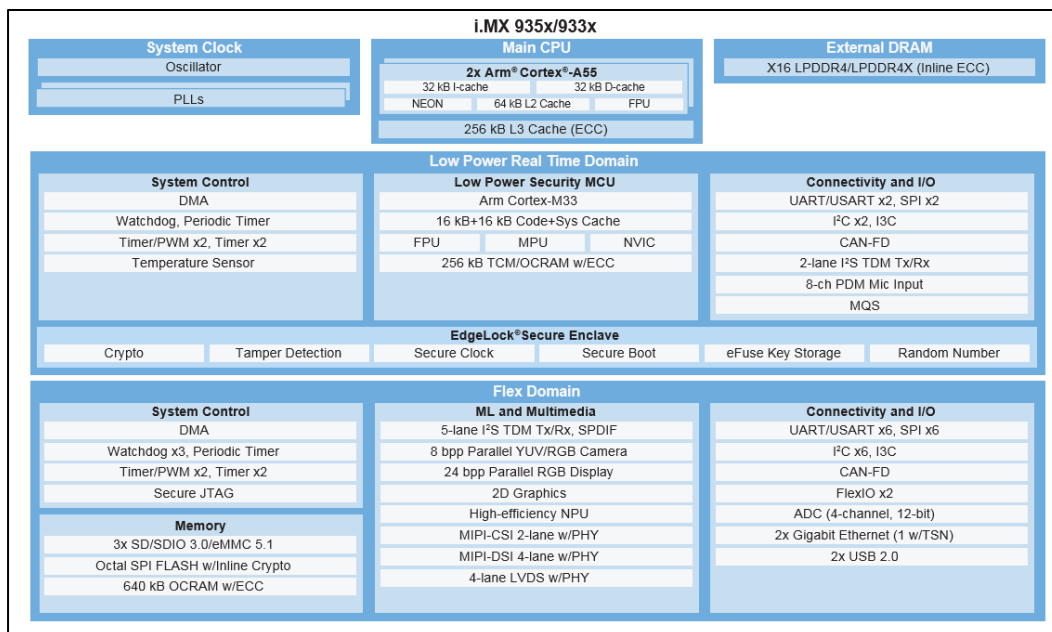
Electrical Specifications	
Supply Voltage	3.45V to 5.5V
Digital I/O voltage	3.3V / 1.8V
Power consumption	0.5 - 3 W, depending on system load and board configuration
Mechanical Specifications	
Dimensions	28 x 38 x 4 mm
Weight	7 gram
Connectors	2 x 100 pin, 0.4mm pitch
Environmental and Reliability	
MTTF	> 200,000 hours
Operation temperature (case)	Commercial: 0° to 70° C
	Extended: -20° to 70° C
	Industrial: -40° to 85° C
Storage temperature	-40° to 85° C
Relative humidity	10% to 90% (operation)
	05% to 95% (storage)
Shock	50G / 20 ms
Vibration	20G / 0 - 600 Hz

3 CORE SYSTEM COMPONENTS

3.1 i.MX93 System-on-Chip

The i.MX 93 System-on-Chip (SoC) includes powerful dual Arm® Cortex®-A55 processors with speeds up to 1.7 GHz integrated with a NPU that accelerates machine learning inference. A general-purpose Arm® Cortex®-M33 running up to 250 MHz is for real-time and low-power processing.

Figure 2 i.MX 93 Block Diagram



3.2 Memory

3.2.1 DRAM

UCM-iMX93 is equipped with up to 2GB of onboard LPDDR4 memory. The LPDDR4 channel is 16-bits wide.

3.2.2 Bootloader and General Purpose Storage

UCM-iMX93 uses on-board non-volatile memory (eMMC) storage for storing the bootloader. The remaining eMMC space is intended to store the operating system (kernel & root filesystem) and general purpose (user) data.

4 PERIPHERAL INTERFACES

UCM-iMX93 implements a variety of peripheral interfaces through two 100-pin (0.4mm pitch) carrier board connectors. The following notes apply to interfaces available through the carrier-board connectors:

- Some interfaces/signals are available only with/without certain configuration options of the UCM-iMX93 SoM. The availability restrictions of each signal are described in the “Signals description” table for each interface.
- Some of the UCM-iMX93 carrier board interface pins are multifunctional. Up to 8 functions (ALT modes) are accessible through each multifunctional pin. For additional details, please refer to chapter 5.6.
- UCM-iMX93 uses different I/O voltage domains to power different groups of digital signals. Some pins operate at 3.3V, some at 1.8V. Voltage domain of each signal is specified in the “Signals description” table for each interface.

The signals for each interface are described in the “Signal description” table for the interface in question. The following notes provide information on the “Signal description” tables:

- **“Signal name”** – The name of each signal with regards to the discussed interface. The signal name corresponds to the relevant function in cases where the carrier board pin in question is multifunctional.
- **“Pin#”** – Pin number on the carrier board interface connector
- **“Type”** – Signal type, see the definition of different signal types below
- **“Description”** – Signal description with regards to the interface in question
- **“Voltage Domain”** – Voltage level of the particular signal
- **“Availability”** – Depending on UCM-iMX93 configuration options, certain carrier board interface pins are physically disconnected (floating). The “Availability” column summarizes configuration requirements for each signal. All the listed requirements must be met (logical AND) for a signal to be “available” unless noted otherwise.

Each described signal can be one of the following types. Signal type is noted in the “Signal description” tables. Multifunctional pin direction, pull resistor, and open drain functionality is software controlled. The “Type” column header for multifunctional pins refers to the recommended pin configuration with regards to the discussed signal.

- **“AI”** – Analog Input
- **“AO”** – Analog Output
- **“AIO”** – Analog Input/Output
- **“AP”** – Analog Power Output
- **“I”** – Digital Input
- **“O”** – Digital Output
- **“IO”** – Digital Input/Output
- **“P”** – Power
- **“PD”** - Always pulled down onboard UCM-iMX93, followed by pull value.
- **“PU”** - Always pulled up onboard UCM-iMX93, followed by pull value.
- **“LVDS”** - Low-voltage differential signaling.

4.1 Display Interfaces

4.1.1 MIPI-DSI

The UCM-iMX93 MIPI-DSI interface is derived from the four-lane MIPI display interface available on the i.MX93 SoC. The following main features are supported:

- Compliant with MIPI DSI specification v1.2 and MIPI D-PHY specification v1.2
- Maximum data rate per lane of 1.5 Gbps
- Maximum resolution ranges up to 1920 x 1200 p60

The following table below summarizes the MIPI-DSI interface signals.

Table 5 MIPI-DSI Interface Signals

Signal Name	Pin #	Type	Description	Availability
DSI_CKN	P2-21	AO	Negative part of MIPI-DSI clock diff-pair	Always
DSI_CKP	P2-23	AO	Positive part of MIPI-DSI clock diff-pair	Always
DSI_DN0	P2-1	AO	Negative part of MIPI-DSI data diff-pair 0	Always
DSI_DP0	P2-2	AO	Positive part of MIPI-DSI data diff-pair 0	Always
DSI_DN1	P2-15	AO	Negative part of MIPI-DSI data diff-pair 1	Always
DSI_DP1	P2-17	AO	Positive part of MIPI-DSI data diff-pair 1	Always
DSI_DN2	P2-5	AO	Negative part of MIPI-DSI data diff-pair 2	Always
DSI_DP2	P2-7	AO	Positive part of MIPI-DSI data diff-pair 2	Always
DSI_DN3	P2-11	AO	Negative part of MIPI-DSI data diff-pair 3	Always
DSI_DP3	P2-13	AO	Positive part of MIPI-DSI data diff-pair 3	Always

4.1.2 LVDS Interface

UCM-iMX93 provides one LVDS interface derived from the i.MX93 LVDS display bridge. It supports the following key features:

- Single channel (4 lanes) output at up to 80MHz pixel clock
- Resolutions of up to 1366 x 768 p60 or 1280 x 800 p60

The table below summarizes the LVDS interface signals.

Table 6 LVDS Interface Signals

Signal Name	Pin #	Type	Description	Availability
LVDS_CLK_N	P2-14	AO	Negative part of LVDS clock diff-pair	Always
LVDS_CLK_P	P2-12	AO	Positive part of LVDS clock diff-pair	Always
LVDS_D0_N	P2-26	AO	Negative part of LVDS data diff-pair 0	Always
LVDS_D0_P	P2-24	AO	Positive part of LVDS data diff-pair 0	Always
LVDS_D1_N	P2-20	AO	Negative part of LVDS data diff-pair 1	Always
LVDS_D1_P	P2-18	AO	Positive part of LVDS data diff-pair 1	Always
LVDS_D2_N	P2-8	AO	Negative part of LVDS data diff-pair 2	Always
LVDS_D2_P	P2-6	AO	Positive part of LVDS data diff-pair 2	Always
LVDS_D3_N	P2-4	AO	Negative part of LVDS data diff-pair 3	Always
LVDS_D3_P	P2-2	AO	Positive part of LVDS data diff-pair 3	Always

4.2 Camera Interface

UCM-iMX93 provides one MIPI-CSI interface, derived from the MIPI CSI host controller integrated into the i.MX93 SoC. The controller supports the following main features:

- Up to two data lanes and one clock lane
- Complaint with MIPI CSI-2 specification v1.3 and MIPI D-PHY specification v1.2

Please refer to the i.MX93 Reference manual for additional details. The following table summarizes MIPI-CSI signals.

Table 7 MIPI-CSI Interface Signals

Signal Name	Pin #	Type	Description	Availability
MIPI_CSI_CLK_N	P2-30	AI	Negative part of MIPI-CSI1 clock diff-pair	Always
MIPI_CSI_CLK_P	P2-32	AI	Positive part of MIPI-CSI1 clock diff-pair	Always
MIPI_CSI_D0_N	P2-31	AI	Negative part of MIPI-CSI1 data diff-pair 0	Always
MIPI_CSI_D0_P	P2-33	AI	Positive part of MIPI-CSI1 data diff-pair 0	Always
MIPI_CSI_D1_N	P2-35	AI	Negative part of MIPI-CSI1 data diff-pair 1	Always
MIPI_CSI_D1_P	P2-37	AI	Positive part of MIPI-CSI1 data diff-pair 1	Always

4.3 Audio Interfaces

4.3.1 S/PDIF

UCM-iMX93 provides one S/PDIF transmitter with one output and one S/PDIF receiver with one input.

Please refer to the i.MX93 Reference manual for additional details. The following table summarizes the S/PDIF interface signals.

Table 8 S/PDIF Interface Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
SPDIF_IN	P1-79	I	SPDIF input data line signal	3.3V	Always
	P2-43			1.8V	
	P2-47			1.8V	
SPDIF_OUT	P1-81	O	SPDIF output data line signal	3.3V	Always
	P2-47			1.8V	

NOTE: S/PDIF signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

4.3.2 SAI

UCM-iMX93 supports up-to two of the i.MX93 integrated synchronous audio interface (SAI) modules. The SAI module provides a synchronous audio interface (SAI) that supports full duplex serial interfaces with frame synchronization, such as I2S, AC97, TDM, and codec/DSP interfaces. The following main features are supported:

- One transmitter with independent bit clock and frame sync supporting 1 data line. One receiver with independent bit clock and frame sync supporting 1 data line.
- Maximum Frame Size of 32 words.
- Word size of between 8-bits and 32-bits. Separate word size configuration for the first word and remaining words in the frame.
- Asynchronous 32 × 32-bit FIFO for each transmit and receive channel

Please refer to the i.MX93 Reference manual for additional details. The tables below summarize the SAI interface signals.

Table 9 SAI1 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
SAI1_MCLK	P1-19	IO	Audio master clock. An input when generated externally and an output when generated internally.	3.3V	Always
	P1-45			3.3V	Always
SAI1_RX_DATA[0]	P1-45	I	Receive data, sampled synchronously by the bit clock	3.3V	Always
SAI1_TX_DATA[0]	P1-53	O	Transmit data signal synchronous to bit clock.	3.3V	Always
SAI1_TX_DATA[1]	P1-87	O	Transmit data signal synchronous to bit clock.	3.3V	Always
SAI1_TX_BCLK	P1-51	O	Transmit bit clock. An input when generated externally and an output when generated internally.	3.3V	Always
SAI1_TX_SYNC	P1-87	O	Transmit frame sync. An input sampled by bit clock when generated externally. A bit clock synchronous output when generated internally.	3.3V	Always

NOTE: SAI1 signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

Table 10 SAI2 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
SAI2_MCLK	P2-45	IO	Audio master clock. An input when generated externally and an output when generated internally.	1.8V	Always
SAI2_RX_DATA[0]	P2-63	I	Receive data, sampled synchronously by the bit clock	1.8V	Always
SAI2_RX_DATA[1]	P2-65	I	Receive data, sampled synchronously by the bit clock	1.8V	Always
SAI2_RX_DATA[2]	P2-61	I	Receive data, sampled synchronously by the bit clock	1.8V	Always
SAI2_RX_DATA[3]	P2-59	I	Receive data, sampled synchronously by the bit clock	1.8V	Always
SAI2_RX_BCLK	P2-70	I	Receive bit clock. An input when generated externally and an output when generated internally.	1.8V	Always

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
SAI2_RX_SYNC	P2-68	I	Receive frame sync. An input sampled by bit clock when generated externally. A bit clock synchronous output when generated internally.	1.8V	Always
SAI2_TX_DATA[0]	P2-53	O	Transmit data signal synchronous to bit clock.	1.8V	Always
SAI2_TX_DATA[1]	P2-55	O	Transmit data signal synchronous to bit clock.	1.8V	Always
SAI2_TX_DATA[2]	P2-41	O	Transmit data signal synchronous to bit clock.	1.8V	Always
SAI2_TX_DATA[3]	P2-43	O	Transmit data signal synchronous to bit clock.	1.8V	Always
SAI2_TX_BCLK	P2-69	O	Transmit bit clock. An input when generated externally and an output when generated internally.	1.8V	Always
SAI2_TX_SYNC	P2-67	O	Transmit frame sync. An input sampled by bit clock when generated externally. A bit clock synchronous output when generated internally.	1.8V	Always

NOTE: SAI2 signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

4.3.3 MQS

UCM-iMX93 supports up-to two MOQ interfaces that can be used to generate medium quality audio via standard GPIO.

Please refer to the i.MX93 Reference manual for additional details. The following table summarizes the S/PDIF interface signals.

Table 11 MQS Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
MQS1_LEFT	P1-21	O	Left signal output	3.3V	Always
	P1-87			3.3V	Always
MQS1_RIGHT	P1-23	O	Right signal output	3.3V	Always
	P1-45			3.3V	Always
MQS2_LEFT	P1-71	O	Left signal output	1.8	Always
	P2-47			1.8	Always
MQS2_RIGHT	P1-67	O	Right signal output	1.8	Always
	P2-45			1.8	Always

NOTE: MQS signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

4.4 Ethernet

4.4.1 Gigabit Ethernet

UCM-iMX93 incorporates an optional (“E” configuration option) full-featured 10/100/1000 Ethernet interface implemented with Realtek RTL8211E GbE PHY.

The following main features are supported:

- 10/100/1000 BASE-T IEEE 802.3 compliant
- IEEE 802.3u compliant Auto-Negotiation
- Supports all IEEE 1588 frames - inside the MAC
- Automatic channel swap (ACS)
- Automatic MDI/MDIX crossover
- Automatic polarity correction
- Activity and speed indicator LED controls

The table below summarizes the GbE interface signals.

Table 12 GbE Interface Signals

Signal Name	Pin #	Type	Description	Availability
ETHO_LED_ACT	P2-83		Active High, activity LED driver. 3.3V signal, PHY strap	With 'E' option
ETHO_LINK-LED_10_100	P2-86		Active High, link, any speed LED driver. 3.3V signal	With 'E' option
ETHO_LINK-LED_1000	P2-75		Active High, link, any speed , blinking on transmit or receive PHY strap	With 'E' option
ETHO_MDI0N	P2-73	AIO	Negative part of 100ohm diff-pair 0	With 'E' option
ETHO_MDI0P	P2-74	AIO	Positive part of 100ohm diff-pair 0	With 'E' option
ETHO_MDI1N	P2-80	AIO	Negative part of 100ohm diff-pair 1	With 'E' option
ETHO_MDI1P	P2-78	AIO	Positive part of 100ohm diff-pair 1	With 'E' option
ETHO_MDI2N	P2-81	AIO	Negative part of 100ohm diff-pair 2	With 'E' option
ETHO_MDI2P	P2-79	AIO	Positive part of 100ohm diff-pair 2	With 'E' option
ETHO_MDI3N	P2-85	AIO	Negative part of 100ohm diff-pair 3	With 'E' option
ETHO_MDI3P	P2-84	AIO	Positive part of 100ohm diff-pair 3	With 'E' option

4.4.2 RGMII

UCM-iMX93 features up-to two RGMII interfaces.

Primary RGMII interface ENET1 is available only when UCM-iMX93 is assembled without the “E” configuration option.

Secondary RGMII interface ENET2 is available with all UCM-iMX93 configurations.

The tables below summarize the Ethernet RGMII interface signals.

Table 13 Primary RGMII ENET1 (QOS) Interface Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
ENET1_MDC	P2-60	O	Provides a timing reference to the PHY for data transfers on the MDIO signal	1.8V	Only w/o 'E' option
ENET1_MDIO	P2-62	IO	Transfers control information between the external PHY and the MAC. Data is synchronous to MDC. This signal is an input after reset	1.8V	Only w/o 'E' option
				1.8V	Only w/o 'E' option
ENET1_RD0	P2-86	I	Ethernet input data from the PHY	1.8V	Only w/o 'E' option
ENET1_RD1	P2-83	I	Ethernet input data from the PHY	1.8V	Only w/o 'E' option
ENET1_RD2	P2-84	I	Ethernet input data from the PHY	1.8V	Only w/o 'E' option
ENET1_RD3	P2-85	I	Ethernet input data from the PHY	1.8V	Only w/o 'E' option
ENET1_RX_CTL	P2-81	I	Contains RX_EN on the rising edge of RGMII_RXC, and RX_EN XOR RX_ER on the falling edge of RGMII_RXC (RGMII mode)	1.8V	Only w/o 'E' option
ENET1_RXC	P2-78	I	Timing reference for RX_DATA[3:0] and RX_CTL in RGMII MODE	1.8V	Only w/o 'E' option
ENET1_TD0	P2-75	O	Ethernet output data to PHY	1.8V	Only w/o 'E' option
ENET1_TD1	P2-80	O	Ethernet output data to PHY	1.8V	Only w/o 'E' option
ENET1_TD2	P2-77	O	Ethernet output data to PHY	1.8V	Only w/o 'E' option
ENET1_TD3	P2-74	O	Ethernet output data to PHY	1.8V	Only w/o 'E' option
ENET1_TXC	P2-79	O	Timing reference for TX_DATA[3:0] and TX_CTL in RGMII MODE	1.8V	Only w/o 'E' option
ENET1_TX_CTL	P2-73	O	Contains TX_EN on the rising edge of RGMII_TXC, and TX_EN XOR TX_ER on the falling edge of RGMII_TXC (RGMII mode)	1.8V	Only w/o 'E' option
ENET1_1588_EVENT0_IN	P2-92	I	1588 event input	3.3V/1.8V	Always
ENET1_1588_EVENT0_OUT	P2-96	O	1588 event output	3.3V/1.8V	Always

NOTE: RGMII ENET1 interface operates at 1.8V voltage level.

NOTE: ENET1 signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

Table 14 Secondary RGMII ENET2 Interface Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
ENET2_MDC	P2-68	O	Provides a timing reference to the PHY for data transfers on the MDIO signal	1.8V	Always
ENET2_MDIO	P2-70	IO	Transfers control information between the external PHY and the MAC. Data is synchronous to MDC. This signal is an input after reset	1.8V	Always
ENET2_RD0	P2-41	I	Ethernet input data from the PHY	1.8V	Always
ENET2_RD1	P2-43	I	Ethernet input data from the PHY	1.8V	Always
ENET2_RD2	P2-45	I	Ethernet input data from the PHY	1.8V	Always
ENET2_RD3	P2-47	I	Ethernet input data from the PHY	1.8V	Always
ENET2_RX_CTL	P2-53	I	Contains RX_EN on the rising edge of RGMII_RXC, and RX_EN XOR RX_ER on the falling edge of RGMII_RXC (RGMII mode)	1.8V	Always
ENET2_RXC	P2-55	I	Timing reference for RX_DATA[3:0] and RX_CTL in RGMII MODE	1.8V	Always
ENET2_TD0	P2-59	O	Ethernet output data to PHY	1.8V	Always
ENET2_TD1	P2-61	O	Ethernet output data to PHY	1.8V	Always
ENET2_TD2	P2-65	O	Ethernet output data to PHY	1.8V	Always
ENET2_TD3	P2-63	O	Ethernet output data to PHY	1.8V	Always
ENET2_TXC	P2-69	O	Timing reference for TX_DATA[3:0] and TX_CTL in RGMII MODE	1.8V	Always
ENET2_TX_CTL	P2-67	O	Contains TX_EN on the rising edge of RGMII_TXC, and TX_EN XOR TX_ER on the falling edge of RGMII_TXC (RGMII mode)	1.8V	Always
ENET2_1588_EVENT0_IN	P2-99	I	1588 event input	3.3V/1.8V	Always
ENET2_1588_EVENT0_OUT	P2-97	O	1588 event output	3.3V/1.8V	Always
ENET2_1588_EVENT1_OUT	P2-94	O	1588 event output	3.3V/1.8V	Always

NOTE: RGMII ENET2 signals operate at 1.8V voltage level.

NOTE: ENET2 signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

4.5 WiFi and Bluetooth Interfaces

UCM-iMX93 features optional 802.11ac WiFi and Bluetooth functions implemented with the AzureWave AW-CM276NF certified WiFi module (NXP 88W8997 chipset).

AzureWave AW-CM276NF provides the following key features:

- IEEE 802.11 ac/a/b/g/n, Wi-Fi compliant
- IEEE 802.11i for advanced security
- Multiple power saving modes for low power consumption
- Quality of Service (QoS) support
- Bluetooth 5.3 complaint

The wireless module is interfaced with i.MX93 SoC through SDIO3 interface.

The wireless module provides two on-board MHF4 antenna connectors:

- ANT_A – main WiFi antenna
- ANT_B – auxiliary WiFi / Bluetooth antenna

NOTE: WiFi and Bluetooth functions are available only with “WB” configuration option.

4.6 USB

UCM-iMX93 provides two dual-role USB2.0 ports. USB port #1 can be configured as host or device, while the second port is configured permanently for host mode.

Please refer to the i.MX93 Reference manual for additional details.

The tables below summarize the USB interface signals.

Table 15 USB port #1 Signals

Signal Name	Pin #	Type	Description	Availability
USB1_DN	P1-14	IO	USB2.0 negative data	Always
USB1_DP	P1-12	IO	USB2.0 positive data	Always
USB1_VBUS_DET	P1-24	I	USB1 VBUS detect	Always
USB1_ID	P1-22	I	USB1 ID	Always

Table 16 USB port #2 Signals

Signal Name	Pin #	Type	Description	Availability
USB2_DN	P1-5	IO	USB2.0 negative data	Always
USB2_DP	P1-3	IO	USB2.0 positive data	Always
USB2_VBUS_DET	P1-1	I	USB2 VBUS detect	Always
USB2_ID	P1-7	I	USB2 ID	Always

4.7 MMC / SD /SDIO

UCM-iMX93 features two SD/SDIO ports. These ports are derived from the i.MX93 uSDHC2 and uSDHC3 controllers. uSDHC IP supports the following main features:

- Fully compliant with MMC 5.1 command/response sets and physical layer
- Fully compliant with SD 3.0 command/response sets and physical layer

Please refer to the i.MX93 Reference manual for additional details.

The table below summarizes the MMC/SD/SDIO interface signals.

Table 17 SD2 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
SD2_CLK	P2-96	O	Clock for MMC/SD/SDIO card	3.3V/1.8V	Always
SD2_CMD	P2-100	IO	CMD line connect to card	3.3V/1.8V	Always
SD2_DATA0	P2-97	IO	DATA0 line in all modes. Also used to detect busy state	3.3V/1.8V	Always
SD2_DATA1	P2-99	IO	DATA1 line in 4/8-bit mode. Also used to detect interrupt in 1/4- bit mode	3.3V/1.8V	Always
SD2_DATA2	P2-94	IO	DATA2 line or Read Wait in 4-bit mode. Read Wait in 1-bit mode	3.3V/1.8V	Always
SD2_DATA3	P2-98	IO	DATA3 line in 4/8-bit mode or configured as card detection pin. May be configured as card detection pin in 1-bit mode.	3.3V/1.8V	Always
SD2_RESET_B	P2-51	O	Card hardware reset signal, active LOW	3.3V/1.8V	Always
SD2_CD_B	P2-92	I	Card detection pin	3.3V/1.8V	Always

NOTE: SD2 pins can be configured to operate at 3.3V or 1.8V voltage levels. Voltage level is controlled by SoC pin SD2_VSELECT.

NOTE: SD2 signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

Table 18 SD3 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
SD3_CLK	P2-36	O	Clock for MMC/SD/SDIO card	1.8V	Only w/o 'WB' option
SD3_CMD	P2-38	IO	CMD line connect to card	1.8V	Only w/o 'WB' option
SD3_DATA0	P2-42	IO	DATA0 line in all modes. Also used to detect busy state	1.8V	Only w/o 'WB' option
SD3_DATA1	P2-44	IO	DATA1 line in 4/8-bit mode. Also used to detect interrupt in 1/4- bit mode	1.8V	Only w/o 'WB' option
SD3_DATA2	P2-48	IO	DATA2 line or Read Wait in 4-bit mode. Read Wait in 1-bit mode	1.8V	Only w/o 'WB' option
SD3_DATA3	P2-50	IO	DATA3 line in 4/8-bit mode or configured as card detection pin. May be configured as card detection pin in 1-bit mode.	1.8V	Only w/o 'WB' option

NOTE: SD3 signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

4.8 FlexSPI

UCM-iMX93 provides one FlexSPI port that can support 4-bit serial flash memory or serial RAM devices. Please refer to the i.MX93 Reference manual for additional details.

The table below summarizes the FlexSPI interface signals.

Table 19 FlexSPI Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
FLEXSPI_SCLK	P2-36	O	Flash serial clock	1.8V	Only w/o 'WB' option
FLEXSPI_SS0	P2-38	O	Flash chip select	1.8V	Only w/o 'WB' option
FLEXSPI_DATA[0]	P2-42	IO	Flash data 0	1.8V	Only w/o 'WB' option
FLEXSPI_DATA[1]	P2-44	IO	Flash data 1	1.8V	Only w/o 'WB' option
FLEXSPI_DATA[2]	P2-48	IO	Flash data 2	1.8V	Only w/o 'WB' option
FLEXSPI_DATA[3]	P2-50	IO	Flash data 3	1.8V	Only w/o 'WB' option

NOTE: FlexSPI signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

4.9 UART

UCM-iMX93 features up-to seven UART ports. The i.MX93 UART supports the following features:

- 7- or 8-bit data words, 1 or 2 stop bits, programmable parity (even, odd or none).
- Programmable baud rates up to 5 Mbps.
- Hardware flow control support for a request to send and clear to send signals.

NOTE: By default UART1 is assigned to be used as the main system console port.

NOTE: By default UART2 is assigned to be used as the M7 core debug port.

Please refer to the i.MX93 Reference manual for additional details.

The tables below summarize the UART interface signals.

Table 20 UART1 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
UART1_CTS	P1-19	I	Clear to send	3.3V	Always
UART1_RTS	P1-72	O	Request to send	3.3V	Always
UART1_DSR	P1-51	O	Data set ready	3.3V	Always
UART1_RXD	P1-76	I	Serial data receive	3.3V	Always
UART1_TXD	P1-74	O	Serial data transmit	3.3V	Always

NOTE: UART1 signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

Table 21 UART2 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
UART2_CTS	P1-51	I	Clear to send	3.3V	Always
UART2_RTS	P1-53	O	Request to send	3.3V	Always
UART2_DSR	P1-45	O	Data set ready	3.3V	Always
UART2_RXD	P1-19	I	Serial data receive	3.3V	Always
UART2_TXD	P1-72	O	Serial data transmit	3.3V	Always

NOTE: UART2 signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

Table 22 UART3 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
UART3_CTS	P1-96	I	Clear to send	3.3V	Always
	P2-83			1.8V	Only w/o 'E' option
UART3_RTS	P1-95	O	Request to send	3.3V	Only w/o 'WB' option
	P2-80			1.8V	Only w/o 'E' option
UART3_DTR	P2-73	I	Data terminal ready	1.8V	Only w/o 'E' option
UART3_DSR	P2-81	O	Data set ready	1.8V	Only w/o 'E' option
UART3_RIN	P2-62	I	Ring indicator	1.8V	Only w/o 'E' option
UART3_RXD	P1-60	I	Serial data receive	3.3V	Always
	P2-86			1.8V	Only w/o 'E' option
UART3_TXD	P2-76	O	Serial data transmit	3.3V	Always
	P2-75			1.8V	Only w/o 'E' option

NOTE: UART3 signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

Table 23 UART4 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
UART4_RXD	P1-60	I	Serial data receive	3.3V	Always
	P2-41			1.8V	Always
UART4_TXD	P2-76	O	Serial data transmit	3.3V	Always
	P2-59			1.8V	Always
UART4_CTS	P1-96	I	Clear to send	3.3V	Always
	P2-45			1.8V	Always
UART4_RTS	P1-95	O	Request to send	3.3V	Only w/o 'WB' option
	P2-61			1.8V	Always
UART4_DTR	P2-67	I	Data terminal ready	1.8V	Always
UART4_DSR	P2-53	O	Data set ready	1.8V	Always
UART4_RIN	P2-70	I	Ring indicator	1.8V	Always

NOTE: UART4 signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

Table 24 UART5 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
UART5_RXD	P1-26	I	UART-5 serial data receive	3.3V	Always
	P1-71			1.8V	Always
UART5_TXD	P1-28	O	UART-5 serial data transmit	3.3V	Always
	P1-67			1.8V	Always
UART5_CTS	P1-30	I	UART-5 clear to send	3.3V	Always
	P1-73			1.8V	Always
UART5_RTS	P1-32	O	UART-5 request to send	3.3V	Always
	P1-65			1.8V	Always

NOTE: UART5 signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

Table 25 UART6 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
UART6_RXD	P2-56	I	Serial data receive	3.3V	Only w/o 'E' option
UART6_TXD	P2-58	O	Serial data transmit	3.3V	Only w/o 'E' option
UART6_CTS	P2-52	I	Clear to send	3.3V	Only w/o 'E' option
UART6_RTS	P1-98	O	Request to send	3.3V	Always

NOTE: UART6 signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

Table 26 UART7 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
UART7_RXD	P1-41	I	Serial data receive	3.3V	Always
UART7_TXD	P1-39	O	Serial data transmit	3.3V	Always
UART7_CTS	P1-35	I	Clear to send	3.3V	Always
UART7_RTS	P1-37	O	Request to send	3.3V	Always

NOTE: UART7 signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

4.10 CAN-FD

UCM-iMX93 features up-to two CAN-FD interfaces. These interfaces support the following key features:

- Full implementation of the CAN FD protocol and CAN protocol specification version 2.0B
- Compliant with the ISO 11898-1 standard

Please refer to the i.MX93 Reference manual for additional details.

The tables below summarize the CAN interface signals.

Table 27 CAN1 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
CAN1_TX	P1-21	O	CAN transmit pin	3.3V	Always
	P1-53			3.3V	
CAN1_RX	P1-23	I	CAN receive pin	3.3V	Always
	P1-51			3.3V	

Table 28 CAN2 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
CAN2_TX	P1-33	O	CAN transmit pin	3.3V	Always
	P1-71			1.8V	Always
	P2-74			1.8V	Only w/o 'E' option
	P2-97			3.3V/1.8V	Always
CAN2_RX	P1-49	I	CAN receive pin	3.3V	Always
	P1-67			1.8V	Always
	P2-77			1.8V	Only w/o 'E' option
	P2-99			3.3V/1.8V	Always

NOTE: CAN signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

NOTE: Pins denoted "3.3V/1.8V" can be configured to operate at 3.3V or 1.8V voltage levels. Voltage level is controlled by SoC pin SD2_VSELECT.

4.11 SPI

Up-to seven SPI interfaces are accessible through the UCM-iMX93 carrier board interface. The SPI interfaces are derived from i.MX93 integrated low-power SPI modules. The following key features are supported:

- Full-duplex synchronous serial interface
- Master/Slave configurable
- One Chip Select (SS) signal
- Direct Memory Access (DMA) support

Please refer to the i.MX93 Reference manual for additional details.

SPI1 and SPI2 channels are limited to maximum frequency of 10MHz.

The following tables summarize the SPI interface signals.

Table 29 SPI1 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
SPI1_SIN	P1-51	I	Serial data input	3.3V	Always
SPI1_SOUT	P1-45	O	Master data out; slave data in	3.3V	Always
SPI1_SCLK	P1-53	O	Master clock out; slave clock in	3.3V	Always
SPI1_PCS0	P1-87	O	Chip select 0	3.3V	Always
SPI1_PCS1	P1-23	O	Chip select 1	3.3V	Always

NOTE: SPI1 maximum frequency is limited to 10MHz.

Table 30 SPI2 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
SPI2_SIN	P1-76	I	Master data in; slave data out	3.3V	Always
SPI2_SOUT	P1-19	O	Master data out; slave data in	3.3V	Always
SPI2_SCLK	P1-72	O	Master clock out; slave clock in	3.3V	Always
SPI2_PCS0	P1-74	O	Chip select 0	3.3V	Always

NOTE: SPI2 maximum frequency is limited to 10MHz.

Table 31 SPI3 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
SPI3_SIN	P1-41	I	Master data in; slave data out	3.3V	Always
SPI3_SOUT	P1-35	O	Master data out; slave data in	3.3V	Always
SPI3_SCLK	P1-37	O	Master clock out; slave clock in	3.3V	Always
SPI3_PCS0	P1-39	O	Chip select 0	3.3V	Always
SPI3_PCS1	P1-98	O	Chip select 1	3.3V	Always

NOTE: SPI signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

Table 32 SPI4 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
SPI4_SIN	P1-59	I	Master data in; slave data out	3.3V	Always
SPI4_SOUT	P1-61	O	Master data out; slave data in	3.3V	Always
SPI4_SCLK	P1-63	O	Master clock out; slave clock in	3.3V	Always
SPI4_PCS0	P1-89	O	Chip select 0	3.3V	Always
SPI4_PCS1	P1-95	O	Chip select 1	3.3V	Only w/o 'WB' option
SPI4_PCS2	P1-96	O	Chip select 2	3.3V	Always

Table 33 SPI5 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
SPI5_SIN	P1-59	I	Master data in; slave data out	3.3V	Always
SPI5_SOUT	P1-61	O	Master data out; slave data in	3.3V	Always
SPI5_SCLK	P1-63	O	Master clock out; slave clock in	3.3V	Always
SPI5_PCS0	P1-89	O	Chip select 0	3.3V	Always
SPI5_PCS1	P1-49	O	Chip select 1	3.3V	Always

Table 34 SPI6 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
SPI6_SIN	P1-26	I	Master data in; slave data out	3.3V	Always
SPI6_SOUT	P1-30	O	Master data out; slave data in	3.3V	Always
SPI6_SCLK	P1-32	O	Master clock out; slave clock in	3.3V	Always
SPI6_PCS0	P1-28	O	Chip select 0	3.3V	Always

Table 35 SPI7 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
SPI7_SIN	P2-56	I	Master data in; slave data out	3.3V	Only w/o 'E' option
SPI7_SOUT	P2-52	O	Master data out; slave data in	3.3V	Only w/o 'E' option
SPI7_SCLK	P1-98	O	Master clock out; slave clock in	3.3V	Only w/o 'WB' option
SPI7_PCS0	P2-58	O	Chip select 0	3.3V	Only w/o 'E' option
SPI7_PCS1	P1-33	O	Chip select 1	3.3V	Always

NOTE: SPI signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

4.12 I2C

UCM-iMX93 features up-to six I2C bus interfaces. The following general features are supported by all I2C bus interfaces:

- Compliant with Philips I2C specification version 2.1
- Supports standard mode (up to 100K bits/s) and fast mode (up to 400K bits/s)
- Multi-master operation

Please refer to the i.MX93 Reference manual for additional details.

The tables below summarize the I2C interface signals.

Table 36 I2C3 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
I2C3_SCL	P1-26	O	I2C serial clock line	3.3V	Always
	P1-94			3.3V	Always
I2C3_SDA	P1-28	IO	I2C serial data line	3.3V	Always
	P1-91			3.3V	Always

Table 37 I2C4 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
I2C4_SCL	P1-32	O	I2C serial clock line	3.3V	Always
I2C4_SDA	P1-30	IO	I2C serial data line	3.3V	Always

Table 38 I2C5 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
I2C5_SCL	P1-26	O	I2C serial clock line	3.3V	Always
	P1-81			3.3V	Always
I2C5_SDA	P1-28	IO	I2C serial data line	3.3V	Always
	P1-79			3.3V	Always

Table 39 I2C6 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
I2C6_SCL	P1-32	O	I2C serial clock line	3.3V	Always
	P2-56			3.3V	Only w/o 'E' option
I2C6_SDA	P1-30	IO	I2C serial data line	3.3V	Always
	P2-58			3.3V	Only w/o 'E' option

NOTE: I2C signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

Table 40 I2C7 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
I2C7_SCL	P1-41	O	I2C serial clock line	3.3V	Always

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
	P1-98			3.3V	Always
I2C7_SDA	P1-39	IO	I2C serial data line	3.3V	Always
	P2-52			3.3V	Only w/o 'E' option

Table 41 I2C8 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
I2C8_SCL	P1-100	O	I2C serial clock line	3.3V	Always
	P1-37			3.3V	
I2C8_SDA	P1-35	IO	I2C serial data line	3.3V	Always

NOTE: I2C signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

4.13 I3C

UCM-iMX93 supports one I3C bus interface.

Please refer to the i.MX93 Reference manual for additional details.

The tables below summarize the I3C interface signals.

Table 42 I3C2 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
I3C2_SCL	P2-60	O	Serial clock line	1.8V	Only w/o 'E' option
	P2-92			3.3V/1.8V	Always
I3C2_SDA	P2-62	IO	Serial data line	1.8V	Only w/o 'E' option
	P2-96			3.3V/1.8V	Always
I3C2_PUR	P2-80	O	Pull up resistance. There is internal pull-up resistance on SDA, which is controlled by the I3C controller. If the internal pullup is not enough, PUR can be used to control an external pull-up resistance on SDA actively.	1.8	Only w/o 'E' option
	P2-100			3.3V/1.8V	Always

NOTE: I3C signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

NOTE: Pins denoted "3.3V/1.8V" can be configured to operate at 3.3V or 1.8V voltage levels. Voltage level is controlled by SoC pin SD2_VSELECT.

4.14 Timer/Pulse Width Modulation

i.MX93 supports multi-channel timer modules (TPM) that can be used for electric motor control and power management. The timer modules support:

- Input capture
- Output comparison
- Generation of PWM signals

Please refer to the i.MX93 Reference manual for additional details.

The table below summarizes the PDM interface signals.

Table 43 TPM1 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
TPM1_EXTCLK	P1-23	I	External clock	3.3V	Always
TPM1_CH0	P1-76	IO	Channel 0 I/O pin	3.3V	Always
TPM1_CH2	P1-19	IO	Channel 2 I/O pin	3.3V	Always

Table 44 TPM3 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
TPM3_EXTCLK	P1-41	I	External clock	3.3V	Always
TPM3_CH0	P2-58	IO	Channel 0 I/O pin	3.3V	Only w/o 'E' option
TPM3_CH1	P1-61	IO	Channel 1 I/O pin	3.3V	Always

Table 45 TPM4 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
TPM4_EXTCLK	P1-35	I	External clock	3.3V	Always
TPM4_CH0	P2-56	IO	Channel 0 I/O pin	3.3V	Only w/o 'E' option
TPM4_CH1	P1-63	IO	Channel 1 I/O pin	3.3V	Always
TPM4_CH2	P1-100	IO	Channel 2 I/O pin	3.3V	Always
TPM4_CH3	P1-33	IO	Channel 3 I/O pin	3.3V	Always

Table 46 TPM5 Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
TPM5_EXTCLK	P1-37	I	External clock	3.3V	Always
TPM5_CH0	P2-52	IO	Channel 0 I/O pin	3.3V	Only w/o 'E' option
TPM5_CH1	P1-79	IO	Channel 1 I/O pin	3.3V	Always
TPM5_CH2	P1-89	IO	Channel 2 I/O pin	3.3V	Always

NOTE: TPM signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

4.15 ADC

UCM-iMX93 features a 4-channel 12-bit ADC implemented in the i.MX93 SoC.

Please refer to the i.MX93 Reference manual for additional details.

The following table summarizes ADC signals.

Table 47 ADC Signals

Signal Name	Pin #	Type	Description	Availability
ADC_IN0	P2-89	AI	ADC input channel 0	Always
ADC_IN1	P2-91	AI	ADC input channel 1	Always
ADC_IN2	P2-93	AI	ADC input channel 2	Always
ADC_IN3	P2-95	AI	ADC input channel 3	Always

4.16 Tamper

i.MX93 supports two tamper pins – two passive or one active.

For additional details please refer to the i.MX93 Security Reference manual.

The following table summarizes tamper signals.

Table 48 Tamper Signals

Signal Name	Pin #	Type	Description	Availability
TAMPER0	P2-25	IO	Tamper channel 0	Always
TAMPER1	P2-27	IO	Tamper channel 1	Always

4.17 JTAG

UCM-iMX93 enables access to the i.MX93 JTAG port through the carrier board interface.

Please refer to the i.MX93 Reference manual for additional details.

The table below summarizes the JTAG interface signals.

Table 49 JTAG Interface Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
JTAG_TCK	P1-73	I	Test clock	1.8V	Always
JTAG_TDI	P1-71	I	Test data in	1.8V	Always
JTAG_TDO	P1-67	O	Test data out	1.8V	Always
JTAG_TMS	P1-65	I	Test mode select	1.8V	Always

NOTE: JTAG interface operates at 1.8V voltage level.

4.18 GPIO

Up-to 79 of the i.MX93 general purpose input/output (GPIO) signals are available through the UCM-iMX93 carrier board interface. In addition, GPIO signals can produce interrupts.

Please refer to the i.MX93 Reference manual for additional details.

The following table summarizes the GPIO interface signals.

Table 50 GPIO Signals

Signal Name	Pin #	Type	Description	Voltage Domain	Availability
GPIO1_IO[4]	P1-76	IO	General-purpose input/output	3.3V	Always
GPIO1_IO[6]	P1-19	IO	General-purpose input/output	3.3V	Always
GPIO1_IO[8]	P1-21	IO	General-purpose input/output	3.3V	Always
GPIO1_IO[9]	P1-23	IO	General-purpose input/output	3.3V	Always
GPIO1_IO[12]	P1-51	IO	General-purpose input/output	3.3V	Always
GPIO1_IO[14]	P1-45	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[0]	P1-28	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[1]	P1-26	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[2]	P1-30	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[3]	P1-32	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[4]	P2-58	IO	General-purpose input/output	3.3V	Only w/o 'E' option
GPIO2_IO[5]	P2-56	IO	General-purpose input/output	3.3V	Only w/o 'E' option
GPIO2_IO[6]	P2-52	IO	General-purpose input/output	3.3V	Only w/o 'E' option
GPIO2_IO[7]	P1-98	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[8]	P1-39	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[9]	P1-41	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[10]	P1-35	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[11]	P1-37	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[13]	P1-100	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[14]	P2-76	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[15]	P1-60	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[16]	P1-96	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[17]	P1-95	IO	General-purpose input/output	3.3V	Only w/o 'WB' option
GPIO2_IO[18]	P1-89	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[19]	P1-59	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[20]	P1-61	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[21]	P1-63	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[22]	P1-79	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[23]	P1-81	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[25]	P1-33	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[27]	P1-49	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[28]	P1-91	IO	General-purpose input/output	3.3V	Always
GPIO2_IO[29]	P1-94	IO	General-purpose input/output	3.3V	Always
GPIO3_IO[0]	P2-92	IO	General-purpose input/output	3.3V / 1.8V	Always
GPIO3_IO[1]	P2-96	IO	General-purpose input/output	3.3V / 1.8V	Always
GPIO3_IO[2]	P2-100	IO	General-purpose input/output	3.3V / 1.8V	Always
GPIO3_IO[3]	P2-97	IO	General-purpose input/output	3.3V / 1.8V	Always
GPIO3_IO[30]	P1-73	IO	General-purpose input/output	1.8V	Always
GPIO3_IO[31]	P1-67	IO	General-purpose input/output	1.8V	Always
GPIO3_IO[4]	P2-99	IO	General-purpose input/output	3.3V / 1.8V	Always
GPIO3_IO[5]	P2-94	IO	General-purpose input/output	3.3V / 1.8V	Always
GPIO3_IO[6]	P2-98	IO	General-purpose input/output	3.3V / 1.8V	Always
GPIO3_IO[7]	P2-51	IO	General-purpose input/output	3.3V / 1.8V	Always
GPIO3_IO[20]	P2-36	IO	General-purpose input/output	1.8V	Only w/o 'WB' option

GPIO3_IO[21]	P2-38	IO	General-purpose input/output	1.8V	Only w/o 'WB' option
GPIO3_IO[22]	P2-42	IO	General-purpose input/output	1.8V	Only w/o 'WB' option
GPIO3_IO[23]	P2-44	IO	General-purpose input/output	1.8V	Only w/o 'WB' option
GPIO3_IO[24]	P2-48	IO	General-purpose input/output	1.8V	Only w/o 'WB' option
GPIO3_IO[25]	P2-50	IO	General-purpose input/output	1.8V	Only w/o 'WB' option
GPIO3_IO[28]	P1-71	IO	General-purpose input/output	1.8V	Always
GPIO3_IO[29]	P1-65	IO	General-purpose input/output	1.8V	Always
GPIO4_IO[0]	P2-60	IO	General-purpose input/output	1.8V	Only w/o 'E' option
GPIO4_IO[1]	P2-62	IO	General-purpose input/output	1.8V	Only w/o 'E' option
GPIO4_IO[2]	P2-74	IO	General-purpose input/output	1.8V	Only w/o 'E' option
GPIO4_IO[3]	P2-77	IO	General-purpose input/output	1.8V	Only w/o 'E' option
GPIO4_IO[4]	P2-80	IO	General-purpose input/output	1.8V	Only w/o 'E' option
GPIO4_IO[5]	P2-75	IO	General-purpose input/output	1.8V	Only w/o 'E' option
GPIO4_IO[6]	P2-73	IO	General-purpose input/output	1.8V	Only w/o 'E' option
GPIO4_IO[7]	P2-79	IO	General-purpose input/output	1.8V	Only w/o 'E' option
GPIO4_IO[8]	P2-81	IO	General-purpose input/output	1.8V	Only w/o 'E' option
GPIO4_IO[9]	P2-78	IO	General-purpose input/output	1.8V	Only w/o 'E' option
GPIO4_IO[10]	P2-86	IO	General-purpose input/output	1.8V	Only w/o 'E' option
GPIO4_IO[11]	P2-83	IO	General-purpose input/output	1.8V	Only w/o 'E' option
GPIO4_IO[12]	P2-84	IO	General-purpose input/output	1.8V	Only w/o 'E' option
GPIO4_IO[13]	P2-85	IO	General-purpose input/output	1.8V	Only w/o 'E' option
GPIO4_IO[14]	P2-68	IO	General-purpose input/output	1.8V	Always
GPIO4_IO[15]	P2-70	IO	General-purpose input/output	1.8V	Always
GPIO4_IO[16]	P2-63	IO	General-purpose input/output	1.8V	Always
GPIO4_IO[17]	P2-65	IO	General-purpose input/output	1.8V	Always
GPIO4_IO[18]	P2-61	IO	General-purpose input/output	1.8V	Always
GPIO4_IO[19]	P2-59	IO	General-purpose input/output	1.8V	Always
GPIO4_IO[20]	P2-67	IO	General-purpose input/output	1.8V	Always
GPIO4_IO[21]	P2-69	IO	General-purpose input/output	1.8V	Always
GPIO4_IO[22]	P2-53	IO	General-purpose input/output	1.8V	Always
GPIO4_IO[23]	P2-55	IO	General-purpose input/output	1.8V	Always
GPIO4_IO[24]	P2-41	IO	General-purpose input/output	1.8V	Always
GPIO4_IO[25]	P2-43	IO	General-purpose input/output	1.8V	Always
GPIO4_IO[26]	P2-45	IO	General-purpose input/output	1.8V	Always
GPIO4_IO[27]	P2-47	IO	General-purpose input/output	1.8V	Always

NOTE: GPIO signals are multiplexed with other functions. For additional details please refer to chapter 5.6 of this document.

NOTE: Pins denoted "3.3V/1.8V" can be configured to operate at 3.3V or 1.8V voltage levels. Voltage level is controlled by SoC pin SD2_VSELECT.

5 SYSTEM LOGIC

5.1 Power Supply

Table 51 Power signals

Signal Name	Connector #	Pin#	Type	Description
V_SOM	P1	11, 27, 43, 57, 69, 83	P	Main power supply. Connect to a regulated DC supply or Li-Ion battery
	P2	9, 19, 29, 39, 57, 71, 87		
VCC_RTC	P1	93	P	RTC back-up battery power input. Connect to a 3V coin-cell lithium battery. If RTC back-up is not required, connect this pin to GND.
VSD_3V3	P1	17	PO	3.3V regulator output. Should be used to supply power to SD card connected to SD2 interface
GND	P1	4, 10, 20, 40, 54, 64, 78, 88	P	Common ground
	P2	10, 16, 22, 28, 34, 40, 46, 54, 72, 82		

5.2 I/O Voltage Domains

UCM-iMX93 utilizes three separate I/O voltage domains that are used to power different I/O modules of the i.MX93 SoC. Some pins operate at 3.3V, some at 1.8V.

Voltage domain of each signal is specified in the peripheral interface signals tables.

NOTE: Carrier-board designer must ensure that voltage level of the I/O pins matches the I/O voltage of the peripheral ICs on the carrier-board.

5.3 System and Miscellaneous Signals

5.3.1 Power management

UCM-iMX93 supports carrier board power supply control by means of two dedicated output signals. Both signals are derived from the i.MX93 SoC. The logic that controls both signals is supplied by the i.MX93 SoC SNVS power rail.

The PMIC_STBY_REQ output can be used to signal the carrier board power supply that UCM-iMX93 is in ‘standby’ or ‘OFF’ mode. Utilizing the external regulator control signals enables carrier board power management functionality.

Please refer to the i.MX93 Reference manual for additional details. The table below summarizes the external regulator control signals.

Table 52 External regulator control signals

Signal Name	Pin #	Type	Description	Availability
PMIC_STBY_REQ	P1-66	O	When the processor enters SUSPEND mode, it will assert this signal.	Always available
PMIC_ON_REQ	P1-68	O	Active high power-up request output from i.MX93 SoC.	Always available
ONOFF	P2-64	I	Pulled-Up Active low ON/OFF signal (designed for an ONOFF switch).	Always available

5.4 Reset

SYS_RST_PMIC signal is the main system reset input. Driving a valid logic zero invokes a global reset that affects every module on UCM-iMX93. Please refer to the i.MX93 Reference manual for additional details.

Table 53 Reset signals

Signal Name	Pin #	Type	Description	Availability
SYS_RST_PMIC	P1-2	I	Active Low cold reset input signal. Should be used as main system reset	Always
POR_B	P2-66	I	CPU power on reset input pin, active low	Always

5.5 Boot Sequence

UCM-iMX93 boot sequence defines which interface/media is used by UCM-iMX93 to load and execute the initial software (such as SPL or/and U-boot). UCM-iMX93 can load initial software from the following interfaces/media:

- On-board primary boot device (eMMC with pre-flashed boot-loader)
- An external SD card using the SD2 interface
- Serial Download boot using USB1 interface

UCM-iMX93 will query boot devices/interfaces for initial software in the order defined by the active boot sequence. A total of three different boot sequences are supported by UCM-iMX93:

- Standard sequence: designed for normal system operation with the on-board primary boot device as the boot media.
- Alternative sequence: designed to allow recovery from an external bootable SD card in case of data corruption of the on-board primary boot device. Using the alternate sequence allows UCM-iMX93 to boot bypassing the onboard eMMC.
- Serial download mode: provides a means to download a program image to the i.MX93 system-on-chip over USB serial connection

Logic values of boot selections signals define which of the supported boot sequences is used by the system.

Table 54 Boot selection signals

Signal Name	Pin #	Type	Description	Availability
ALT_BOOT_SD	P1-90	I	Active high alternate boot sequence select input. Leave floating or tie low for standard boot sequence	Always available
ALT_BOOT_USB	P2-88	I	Active high alternate boot sequence select input. Leave floating or tie low for standard boot sequence	Always available

Table 55 UCM-iMX93 boot sequences

Mode	ALT_BOOT_SD	ALT_BOOT_USB	Booting sequence
Standard	Low or floating	Low or floating	Onboard eMMC (primary boot storage)
Alternative	High	Low or floating	SD card on SD/SDIO2 interface
SDP mode	Low or floating	High	Serial Downloader

5.6 Signal Multiplexing Characteristics

Up to 83 of the UCM-iMX93 carrier board interface pins are multifunctional. Multifunctional pins enable extensive functional flexibility of the UCM-iMX93 CoM/SoM by allowing usage of a single carrier board interface pin for one of several functions. Up-to 8 functions (MUX modes) are accessible through each multifunctional carrier board interface pin. The multifunctional capabilities of UCM-iMX93 pins are derived from the i.MX93 SoC control module.

NOTE: Pin function selection is controlled by software.

NOTE: Each pin can be used for a single function at a time.

NOTE: Only one pin can be used for each function (in case a function is available on more than one carrier board interface pin).

NOTE: An empty MUX mode is a “RESERVED” function and must not be used.

Table 56 Multifunctional Signals

Pin #	SoC Pin Name	Alt0	Alt1	Alt2	Alt3	Alt4	Alt5	Alt6	Voltage Domain	Availability
P1-19	UART2_RXD	UART2_RX	UART1_CTS	SPI2_SOUT	TPM1_CH2	SAI1_MCLK	GPIO1_IO[6]		3.3V	Always
P1-21	PDM_CLK	PDM_CLK	MQS1_LEFT				GPIO1_IO[8]	CAN1_TX	3.3V	Always
P1-23	PDM_BIT_STREAM0	PDM_BIT_STREAM[0]	MQS1_RIGHT	SPI1_PCS1	TPM1_EXTCLK		GPIO1_IO[9]	CAN1_RX	3.3V	Always
P1-26	GPIO_IO01	GPIO2_IO[1]	I2C3_SCL			SPI6_SIN	UART5_RX	I2C5_SCL	3.3V	Always
P1-28	GPIO_IO00	GPIO2_IO[0]	I2C3_SDA			SPI6_PCS0	UART5_TX	I2C5_SDA	3.3V	Always
P1-30	GPIO_IO02	GPIO2_IO[2]	I2C4_SDA			SPI6_SOUT	UART5_CTS	I2C6_SDA	3.3V	Always
P1-32	GPIO_IO03	GPIO2_IO[3]	I2C4_SCL			SPI6_SCK	UART5_RTS	I2C6_SCL	3.3V	Always
P1-33	GPIO_IO25	GPIO2_IO[25]		CAN2_TX		TPM4_CH3		SPI7_PCS1	3.3V	Always
P1-35	GPIO_IO10	GPIO2_IO[10]	SPI3_SOUT			TPM4_EXTCLK	UART7_CTS	I2C8_SDA	3.3V	Always
P1-37	GPIO_IO11	GPIO2_IO[11]	SPI3_SCK			TPM5_EXTCLK	UART7_RTS	I2C8_SCL	3.3V	Always
P1-39	GPIO_IO08	GPIO2_IO[8]	SPI3_PCS0			TPM6_CH0	UART7_TX	I2C7_SDA	3.3V	Always
P1-41	GPIO_IO09	GPIO2_IO[9]	SPI3_SIN			TPM3_EXTCLK	UART7_RX	I2C7_SCL	3.3V	Always
P1-45	SAI1_RXD0	SAI1_RX_DATA[0]	SAI1_MCLK	SPI1_SOUT	UART2_DSR	MQS1_RIGHT	GPIO1_IO[14]		3.3V	Always

P1-49	GPIO_IO27	GPIO2_IO[27]		CAN2_RX		TPM6_CH3		SPI5_PCS1	3.3V	Always
P1-51	SAI1_TXC	SAI1_TX_BCLK	UART2_CTS	SPI1_SIN	UART1_DSR	CAN1_RX	GPIO1_IO[12]		3.3V	Always
P1-53	SAI1_TXD0	SAI1_TX_DATA[0]	UART2_RTS	SPI1_SCK		CAN1_TX			3.3V	Output only
P1-59	GPIO_IO19	GPIO2_IO[19]		PDM_BIT_STREAM[3]		SPI5_SIN	SPI4_SIN	TPM6_CH2	3.3V	Always
P1-60	GPIO_IO15	GPIO2_IO[15]	UART3_RX					UART4_RX	3.3V	Always
P1-61	GPIO_IO20	GPIO2_IO[20]		PDM_BIT_STREAM[0]		SPI5_SOUT	SPI4_SOUT	TPM3_CH1	3.3V	Always
P1-63	GPIO_IO21	GPIO2_IO[21]		PDM_CLK		SPI5_SCK	SPI4_SCK	TPM4_CH1	3.3V	Always
P1-65	DAP_TMS_SWDIO	JTAG_TMS					GPIO3_IO[29]	UART5_RTS	1.8V	Always
P1-67	DAP_TDO_TRACESWO	JTAG_TDO	MQS2_RIGHT		CAN2_RX		GPIO3_IO[31]	UART5_TX	1.8V	Always
P1-71	DAP_TDI	JTAG_TDI	MQS2_LEFT		CAN2_TX		GPIO3_IO[28]	UART5_RX	1.8V	Always
P1-72	UART2_TXD	UART2_TX	UART1_RTS	SPI2_SCK					3.3V	Output only
P1-73	DAP_TCLK_SWCLK	JTAG_TCLK					GPIO3_IO[30]	UART5_CTS	1.8V	Always
P1-74	UART1_TXD	UART1_TX		SPI2_PCS0					3.3V	Output only
P1-76	UART1_RXD	UART1_RX		SPI2_SIN	TPM1_CH0		GPIO1_IO[4]		3.3V	Always
P1-79	GPIO_IO22	GPIO2_IO[22]		SPDIF1_IN		TPM5_CH1	TPM6_EXTCLK	I2C5_SDA	3.3V	Always
P1-81	GPIO_IO23	GPIO2_IO[23]		SPDIF1_OUT		TPM6_CH1		I2C5_SCL	3.3V	Always
P1-87	SAI1_TXFS	SAI1_TX_SYNC	SAI1_TX_DATA[1]	SPI1_PCS0		MQS1_LEFT			3.3V	Output only
P1-89	GPIO_IO18	GPIO2_IO[18]				SPI5_PCS0	SPI4_PCS0	TPM5_CH2	3.3V	Always
P1-91	GPIO_IO28	GPIO2_IO[28]	I2C3_SDA						3.3V	Always
P1-94	GPIO_IO29	GPIO2_IO[29]	I2C3_SCL						3.3V	Always
P1-95	GPIO_IO17	GPIO2_IO[17]				UART3_RTS	SPI4_PCS1	UART4_RTS	3.3V	not WB
P1-96	GPIO_IO16	GPIO2_IO[16]		PDM_BIT_STREAM[2]		UART3_CTS	SPI4_PCS2	UART4_CTS	3.3V	Always
P1-98	GPIO_IO07	GPIO2_IO[7]	SPI3_PCS1			SPI7_SCK	UART6_RTS	I2C7_SCL	3.3V	Always
P1-100	GPIO_IO13	GPIO2_IO[13]	TPM4_CH2	PDM_BIT_STREAM[3]				I2C8_SCL	3.3V	Always
P2-36	SD3_CLK	SD3_CLK	FLEXSPI_SCLK				GPIO3_IO[20]		1.8V	not WB
P2-38	SD3_CMD	SD3_CMD	FLEXSPI_SS0				GPIO3_IO[21]		1.8V	not WB
P2-41	ENET2_RD0	ENET2_RD0	UART4_RX	SAI2_TX_DATA[2]			GPIO4_IO[24]		1.8V	Always
P2-42	SD3_DATA0	SD3_DATA0	FLEXSPI_DATA[0]				GPIO3_IO[22]		1.8V	not WB
P2-43	ENET2_RD1	ENET2_RD1	SPDIF1_IN	SAI2_TX_DATA[3]			GPIO4_IO[25]		1.8V	Always

P2-44	SD3_DATA1	SD3_DATA1	FLEXSPI_DATA[1]				GPIO3_IO[23]		1.8V	not WB
P2-45	ENET2_RD2	ENET2_RD2	UART4_CTS	SAI2_MCLK	MQS2_RIGHT		GPIO4_IO[26]		1.8V	Always
P2-47	ENET2_RD3	ENET2_RD3	SPDIF1_OUT	SPDIF1_IN	MQS2_LEFT		GPIO4_IO[27]		1.8V	Always
P2-48	SD3_DATA2	SD3_DATA2	FLEXSPI_DATA[2]				GPIO3_IO[24]		1.8V	not WB
P2-50	SD3_DATA3	SD3_DATA3	FLEXSPI_DATA[3]				GPIO3_IO[25]		1.8V	not WB
P2-51	SD2_RESET_B	SD2_RESET					GPIO3_IO[7]		3.3V/1.8V	Always
P2-52	GPIO_IO06	GPIO2_IO[6]	TPM5_CH0	PDM_BIT_STREAM[1]		SPI7_SOUT	UART6_CTS	I2C7_SDA	3.3V	not E
P2-53	ENET2_RX_CTL	ENET2_RX_CTL	UART4_DSR	SAI2_TX_DATA[0]			GPIO4_IO[22]		1.8V	Always
P2-55	ENET2_RXC	ENET2_RXC		SAI2_TX_DATA[1]			GPIO4_IO[23]		1.8V	Always
P2-56	GPIO_IO05	GPIO2_IO[5]	TPM4_CH0	PDM_BIT_STREAM[0]		SPI7_SIN	UART6_RX	I2C6_SCL	3.3V	not E
P2-58	GPIO_IO04	GPIO2_IO[4]	TPM3_CH0	PDM_CLK		SPI7_PCS0	UART6_TX	I2C6_SDA	3.3V	not E
P2-59	ENET2_TD0	ENET2_TD0	UART4_TX	SAI2_RX_DATA[3]			GPIO4_IO[19]		1.8V	Always
P2-60	ENET1_MDC	ENET1_MDC	UART3_DCB	I3C2_SCL			GPIO4_IO[0]		1.8V	not E
P2-61	ENET2_TD1	ENET2_TD1	UART4_RTS	SAI2_RX_DATA[2]			GPIO4_IO[18]		1.8V	Always
P2-62	ENET1_MDIO	ENET1_MDIO	UART3_RIN	I3C2_SDA			GPIO4_IO[1]		1.8V	not E
P2-63	ENET2_TD3	ENET2_TD3		SAI2_RX_DATA[0]			GPIO4_IO[16]		1.8V	Always
P2-65	ENET2_TD2	ENET2_TD2		SAI2_RX_DATA[1]			GPIO4_IO[17]		1.8V	Always
P2-67	ENET2_TX_CTL	ENET2_TX_CTL	UART4_DTR	SAI2_TX_SYNC			GPIO4_IO[20]		1.8V	Always
P2-68	ENET2_MDC	ENET2_MDC	UART4_DCB	SAI2_RX_SYNC			GPIO4_IO[14]		1.8V	Always
P2-69	ENET2_TXC	ENET2_TXC		SAI2_TX_BCLK			GPIO4_IO[21]		1.8V	Always
P2-70	ENET2_MDIO	ENET2_MDIO	UART4_RIN	SAI2_RX_BCLK			GPIO4_IO[15]		1.8V	Always
P2-73	ENET1_TX_CTL	ENET1_TX_CTL	UART3_DTR				GPIO4_IO[6]		1.8V	not E
P2-74	ENET1_TD3	ENET1_TD3		CAN2_TX			GPIO4_IO[2]		1.8V	not E
P2-75	ENET1_TD0	ENET1_TD0	UART3_TX				GPIO4_IO[5]		1.8V	not E
P2-76	GPIO_IO14	GPIO2_IO[14]	UART3_TX					UART4_TX	3.3V	Always
P2-77	ENET1_TD2	ENET1_TD2		CAN2_RX			GPIO4_IO[3]		1.8V	not E
P2-78	ENET1_RXC	ENET1_RXC					GPIO4_IO[9]		1.8V	not E
P2-79	ENET1_TXC	ENET1_TXC					GPIO4_IO[7]		1.8V	not E
P2-80	ENET1_TD1	ENET1_TD1	UART3_RTS	I3C2_PUR			GPIO4_IO[4]		1.8V	not E

P2-81	ENET1_RX_CTL	ENET1_RX_CTL	UART3_DSR				GPIO4_IO[8]		1.8V	not E
P2-83	ENET1_RD1	ENET1_RD1	UART3_CTS				GPIO4_IO[11]		1.8V	not E
P2-84	ENET1_RD2	ENET1_RD2					GPIO4_IO[12]		1.8V	not E
P2-85	ENET1_RD3	ENET1_RD3					GPIO4_IO[13]		1.8V	not E
P2-86	ENET1_RD0	ENET1_RD0	UART3_RX				GPIO4_IO[10]		1.8V	not E
P2-92	SD2_CD_B	SD2_CD	ENET1_1588_EVENT0_IN	I3C2_SCL			GPIO3_IO[0]		3.3V/1.8V	Always
P2-94	SD2_DATA2	SD2_DATA2	ENET2_1588_EVENT1_OUT				GPIO3_IO[5]		3.3V/1.8V	Always
P2-96	SD2_CLK	SD2_CLK	ENET1_1588_EVENT0_OUT	I3C2_SDA			GPIO3_IO[1]		3.3V/1.8V	Always
P2-97	SD2_DATA0	SD2_DATA0	ENET2_1588_EVENT0_OUT	CAN2_TX			GPIO3_IO[3]		3.3V/1.8V	Always
P2-98	SD2_DATA3	SD2_DATA3		MQS2_LEFT			GPIO3_IO[6]		3.3V/1.8V	Always
P2-99	SD2_DATA1	SD2_DATA1	ENET2_1588_EVENT1_IN	CAN2_RX			GPIO3_IO[4]		3.3V/1.8V	Always
P2-100	SD2_CMD	SD2_CMD	ENET2_1588_EVENT0_IN	I3C2_PUR			GPIO3_IO[2]		3.3V/1.8V	Always

5.7 RTC

UCM-iMX93 features an on-board ultra-low-power AM1805 real time clock (RTC). The RTC is connected to the i.MX93 SoC using I2C2 interface at address 0xD2/D3.

Back-up power supply is required in order to keep the RTC running and maintain clock and time information when main supply is not present.

For more information about UCM-iMX93 RTC please refer to the AM1805 datasheet.

5.8 Reserved Pins

The following pins on UCM-iMX93 interface connectors are reserved and must be left unconnected.

Table 57 Reserved Signals

Connector #	Pin#
P1	25, 84, 92,97,99
P2	90

5.9 Not Connected Pins

The following pins on UCM-iMX93 interface connectors are unconnected.

Table 58 Unconnected Pins

Connector #	Pin#
P1	9, 13, 15, 29, 31, 34, 36, 38, 42, 44, 46, 47, 48, 50, 52, 55, 56, 62, 70, 77, 85, 86
P2	49

6 CARRIER BOARD INTERFACE

UCM-iMX93 carrier board interface uses two 100-pin carrier board connectors. SoM pinout is detailed in the table below.

6.1 Connectors Pinout

Table 59 Connector P1

Pin #	UCM-iMX93 Signal Name	Ref.	Pin #	UCM-iMX93 Signal Name	Ref.
2	SYS_RST_PMIC	5.4	1	USB2_VBUS_DET	4.6
4	GND	5.1	3	USB2_DP	4.6
6	NC	5.9	5	USB2_DN	4.6
8	NC	5.9	7	USB2_ID	4.6
10	GND	5.1	9	NC	5.9
12	USB1_DP	4.6	11	V_SOM	5.1
14	USB1_DN	4.6	13	NC	5.9
16	NC	5.9	15	NC	5.9
18	NC	5.9	17	VSD_3V3	5.85.1
20	GND	5.1	19	UART2_RX UART1_CTS SPI2_SOUT TPM1_CH2 SAI1_MCLK GPIO1_IO[6]	4.9 4.9 4.11 4.14 4.3.2 4.18
22	USB1_ID	4.6	21	MQS1_LEFT GPIO1_IO[8] CAN1_TX	4.3.3 4.18 4.10
24	USB1_VBUS_DET	4.6	23	MQS1_RIGHT SPI1_PCS1 TPM1_EXTCLK GPIO1_IO[9] CAN1_RX	4.3.3 4.11 4.14 4.18 4.10
26	GPIO2_IO[1] I2C3_SCL SPI6_SIN UART5_RX I2C5_SCL	4.18 4.12 4.11 4.9 4.12	25	RESERVED	5.8
28	GPIO2_IO[0] I2C3_SDA SPI6_PCS0 UART5_TX I2C5_SDA	4.18 4.12 4.11 4.9 4.12	27	V_SOM	5.1
30	GPIO2_IO[2] I2C4_SDA SPI6_SOUT UART5_CTS I2C6_SDA	4.18 4.12 4.11 4.9 4.12	29	NC	5.9
32	GPIO2_IO[3] I2C4_SCL SPI6_SCK UART5_RTS I2C6_SCL	4.18 4.12 4.11 4.9 4.12	31	NC	5.9
34	NC	5.9	33	GPIO2_IO[25] CAN2_TX TPM4_CH3 SPI7_PCS1	4.18 4.10 4.14 4.11

36	NC	5.9		35	GPIO2_IO[10] SPI3_SOUT TPM4_EXTCLK UART7_CTS I2C8_SDA	4.18 4.11 4.14 4.9 4.12
38	NC	5.9		37	GPIO2_IO[11] SPI3_SCK TPM5_EXTCLK UART7_RTS I2C8_SCL	4.18 4.11 4.14 4.9 4.12
40	GND	5.1		39	GPIO2_IO[8] SPI3_PCS0 TPM6_CH0 UART7_TX I2C7_SDA	4.18 4.11 4.14 4.9 4.12
42	NC	5.9		41	GPIO2_IO[9] SPI3_SIN TPM3_EXTCLK UART7_RX I2C7_SCL	4.18 4.11 4.14 4.9 4.12
44	NC	5.9		43	V_SOM	5.1
46	NC	5.9		45	SAI1_RX_DATA[0] SAI1_MCLK SPI1_SOUT UART2_DSR MQS1_RIGHT GPIO1_IO[14]	4.3.2 4.3.2 4.11 4.9 4.3.3 4.18
48	NC	5.9		47	NC	5.9
50	NC	5.9		49	GPIO2_IO[27] CAN2_RX TPM6_CH3 SPI5_PCS1	4.18 4.10 4.14 4.11
52	NC	5.9		51	SAI1_TX_BCLK UART2_CTS SPI1_SIN UART1_DSR CAN1_RX GPIO1_IO[12]	4.3.2 4.9 4.11 4.9 4.10 4.18
54	GND	5.1		53	SAI1_TX_DATA[0] UART2_RTS SPI1_SCK CAN1_TX	4.3.2 4.9 4.11 4.10
56	NC	5.9		55	NC	5.9
58	RESERVED	5.8		57	V_SOM	5.1
60	GPIO2_IO[15] UART3_RX UART4_RX	4.18 4.9 4.9		59	GPIO2_IO[19] SPI5_SIN SPI4_SIN TPM6_CH2	4.18 4.11 4.11 4.14
62	NC	5.9		61	GPIO2_IO[20] SPI5_SOUT SPI4_SOUT TPM3_CH1	4.18 4.11 4.11 4.14
64	GND	5.1		63	GPIO2_IO[21] SPI5_SCK SPI4_SCK TPM4_CH1	4.18 4.11 4.11 4.14
66	PMIC_STBY_REQ	5.3.1		65	JTAG_TMS GPIO3_IO[29] UART5_RTS	4.17 4.18 4.9
68	PMIC_ON_REQ	5.3.1		67	JTAG_TDO MQS2_RIGHT CAN2_RX GPIO3_IO[31] UART5_TX	4.17 4.3.3 4.10 4.18 4.9
70	NC	5.9		69	V_SOM	5.1

72	UART2_TX UART1_RTS SPI2_SCK	4.9 4.9 4.11	71	JTAG_TDI MQS2_LEFT CAN2_TX GPIO3_IO[28] UART5_RX	4.17 4.3.3 4.10 4.18 4.9
74	UART1_TX SPI2_PCS0	4.9 4.11	73	JTAG_TCLK GPIO3_IO[30] UART5_CTS	4.17 4.18 4.9
76	UART1_RX SPI2_SIN TPM1_CH0 GPIO1_IO[4]	4.9 4.11 4.14 4.18	75	RESERVED	5.8
78	GND	5.1	77	NC	
80	RESERVED	5.8	79	GPIO2_IO[22] SPDIF1_IN TPM5_CH1 TPM6_EXTCLK I2C5_SDA	4.18 4.3.1 4.14 4.14 4.12
82	RESERVED	5.8	81	GPIO2_IO[23] SPDIF1_OUT TPM6_CH1 I2C5_SCL	4.18 4.3.1 4.14 4.12
84	RESERVED	5.8	83	V_SOM	5.1
86	NC	5.9	85	NC	5.9
88	GND	5.1	87	SAI1_TX_SYNC SAI1_TX_DATA[1] SPI1_PCS0 MQS1_LEFT	4.3.2 4.3.2 4.11 4.94 3.3
90	ALT_BOOT	5.5	89	GPIO2_IO[18] SPI5_PCS0 SPI4_PCS0 TPM5_CH2	4.18 4.11 4.11 4.14
92	RESERVED	5.8	91	GPIO2_IO[28] I2C3_SDA	4.18 4.12
94	GPIO2_IO[29] I2C3_SCL	4.18 4.12	93	VCC_RTC	5.1
96	GPIO2_IO[16] UART3_CTS SPI4_PCS2 UART4_CTS	4.18 4.9 4.11 4.9	95	GPIO2_IO[17] UART3_RTS SPI4_PCS1 UART4_RTS	4.18 4.9 4.11 4.9
98	GPIO2_IO[7] SPI3_PCS1 SPI7_SCK UART6_RTS I2C7_SCL	4.18 4.11 4.11 4.9 4.12	97	RESERVED	5.8
100	GPIO2_IO[13] TPM4_CH2 I2C8_SCL	4.18 4.14 4.12	99	RESERVED	5.8

Table 60 Connector P2

Pin #	UCM-iMX93 Signal Name	Ref.	Pin #	UCM-iMX93 Signal Name	Ref.
2	LVDS_TX3_P	4.1.2	1	MIPI_DSI1_D0_N	4.1.1
4	LVDS_TX3_N	4.1.2	3	MIPI_DSI1_D0_P	4.1.1
6	LVDS_TX2_P	4.1.2	5	MIPI_DSI1_D2_N	4.1.1
8	LVDS_TX2_N	4.1.2	7	MIPI_DSI1_D2_P	4.1.1
10	GND	5.1	9	V_SOM	5.1
12	LVDS_CLK_P	4.1.2	11	MIPI_DSI1_D3_N	4.1.1
14	LVDS_CLK_N	4.1.2	13	MIPI_DSI1_D3_P	4.1.1
16	GND	5.1	15	MIPI_DSI1_D1_N	4.1.1
18	LVDS_TX1_P	4.1.2	17	MIPI_DSI1_D1_P	4.1.1

20	LVDS_TX1_N	4.1.2	19	V_SOM	5.1
22	GND	5.1	21	MIPI_DSI1_CLK_N	4.1.1
24	LVDS_TX0_P	4.1.2	23	MIPI_DSI1_CLK_P	4.1.1
26	LVDS_TX0_N	4.1.2	25	TAMPER0	4.16
28	GND	5.1	27	TAMPER1	4.16
30	CSI_CLK_N	4.2	29	V_SOM	5.1
32	CSI_CLK_P	4.2	31	CSI_D0_N	4.2
34	GND	5.1	33	CSI_D0_P	4.2
36	SD3_CLK FLEXSPI_SCLK GPIO3_IO[20]	4.7 4.8 4.1.8	35	CSI_D1_N	4.2
38	SD3_CMD FLEXSPI_SSO GPIO3_IO[21]	4.7 4.8 4.1.8	37	CSI_D1_P	4.2
40	GND	5.1	39	V_SOM	5.1
42	SD3_DATA0 FLEXSPI_DATA[0] GPIO3_IO[22]	4.7 4.8 4.1.8	41	ENET2_RD0 UART4_RX SAI2_TX_DATA[2] GPIO4_IO[24]	4.4.2 4.9 4.3.2 4.1.8
44	SD3_DATA1 FLEXSPI_DATA[1] GPIO3_IO[23]	4.7 4.8 4.1.8	43	ENET2_RD1 SPDIF1_IN SAI2_TX_DATA[3] GPIO4_IO[25]	4.4.2 4.3.1 4.3.2 4.1.8
46	GND	5.1	45	ENET2_RD2 UART4_CTS SAI2_MCLK MQS2_RIGHT GPIO4_IO[26]	4.4.2 4.9 4.3.2 4.3.3 4.1.8
48	SD3_DATA2 FLEXSPI_DATA[2] GPIO3_IO[24]	4.7 4.8 4.1.8	47	ENET2_RD3 SPDIF1_OUT SPDIF1_IN MQS2_LEFT GPIO4_IO[27]	4.4.2 4.3.1 4.3.1 4.3.3 4.1.8
50	SD3_DATA3 FLEXSPI_DATA[3] GPIO3_IO[25]	4.7 4.8 4.1.8	49	NC	5.9
52	GPIO2_IO[6] TPM5_CH0 SPI7_SOUT UART6_CTS I2C7_SDA	4.1.8 4.1.4 4.1.1 4.9 4.1.2	51	SD2_RESET GPIO3_IO[7]	4.7 4.1.8
54	GND	5.1	53	ENET2_RX_CTL UART4_DSR SAI2_TX_DATA[0] GPIO4_IO[22]	4.4.2 4.9 4.3.2 4.1.8
56	GPIO2_IO[5] TPM4_CH0 SPI7_SIN UART6_RX I2C6_SCL	4.1.8 4.1.4 4.1.1 4.9 4.1.2	55	ENET2_RXC SAI2_TX_DATA[1] GPIO4_IO[23]	4.4.2 4.3.2 4.1.8
58	GPIO2_IO[4] TPM3_CH0 SPI7_PCS0 UART6_TX I2C6_SDA	4.1.8 4.1.4 4.1.1 4.9 4.1.2	57	V_SOM	5.1
60	ENET1_MDC UART3_DCB I3C2_SCL GPIO4_IO[0]	4.4.2 4.9 4.1.3 4.1.8	59	ENET2_TD0 UART4_TX SAI2_RX_DATA[3] GPIO4_IO[19]	4.4.2 4.9 4.3.2 4.1.8
62	ENET1_MDIO UART3_RIN I3C2_SDA GPIO4_IO[1]	4.4.2 4.9 4.1.3 4.1.8	61	ENET2_TD1 UART4_RTS SAI2_RX_DATA[2] GPIO4_IO[18]	4.4.2 4.9 4.3.2 4.1.8
64	ONOFF	5.3.1	63	ENET2_TD3 SAI2_RX_DATA[0] GPIO4_IO[16]	4.4.2 4.3.2 4.1.8

66	POR_B	5.4	65	ENET2_TD2 SAI2_RX_DATA[1] GPIO4_IO[17]	4.4.2 4.3.2 4.18
68	ENET2_MDC UART4_DCB SAI2_RX_SYNC GPIO4_IO[14]	4.4.2 4.9 4.3.2 4.18	67	ENET2_TX_CTL UART4_DTR SAI2_TX_SYNC GPIO4_IO[20]	4.4.2 4.9 4.3.2 4.18
70	ENET2_MDIO UART4_RIN SAI2_RX_BCLK GPIO4_IO[15]	4.4.2 4.9 4.3.2 4.18	69	ENET2_TXC SAI2_TX_BCLK GPIO4_IO[21]	4.4.2 4.3.2 4.18
72	GND	5.1	71	V_SOM	5.1
74	ETH0_MDI0P ENET1_TD3 CAN2_TX GPIO4_IO[2]	4.4.1 4.4.2 4.10 4.18	73	ETH0_MDI0N ENET1_TX_CTL UART3_DTR GPIO4_IO[6]	4.4.1 4.4.2 4.9 4.18
76	GPIO2_IO[14] UART3_TX UART4_TX	4.18 4.9 4.9	75	ETH0_LINK-LED_1000 ENET1_TD0 UART3_TX GPIO4_IO[5]	4.4.1 4.4.2 4.9 4.18
78	ETH0_MDI1P ENET1_RXC GPIO4_IO[9]	4.4.1 4.4.2 4.18	77	ENET1_TD2 CAN2_RX GPIO4_IO[3]	4.4.2 4.10 4.18
80	ETH0_MDI1N ENET1_TD1 UART3_RTS I3C2_PUR GPIO4_IO[4]	4.4.1 4.4.2 4.9 4.13 4.18	79	ETH0_MDI2P ENET1_TXC GPIO4_IO[7]	4.4.1 4.4.2 4.18
82	GND	5.1	81	ETH0_MDI2N ENET1_RX_CTL UART3_DSR GPIO4_IO[8]	4.4.1 4.4.2 4.9 4.18
84	ETH0_MDI3P ENET1_RD2 GPIO4_IO[12]	4.4.1 4.4.2 4.18	83	ETH0_LED_ACT ENET1_RD1 UART3_CTS GPIO4_IO[11]	4.4.1 4.4.2 4.9 4.18
86	ETH0_LINK-LED_10_100 ENET1_RDO UART3_RX GPIO4_IO[10]	4.4.1 4.4.2 4.9 4.18	85	ETH0_MDI3N ENET1_RD3 GPIO4_IO[13]	4.4.1 4.4.2 4.18
88	ALT_BOOT_USB	5.5	87	V_SOM	5.1
90	RESERVED	5.8	89	ADC_IN0	4.15
92	SD2_CD ENET1_1588_EVENT0_IN I3C2_SCL GPIO3_IO[0]	4.7 4.4.2 4.13 4.18	91	ADC_IN1	4.15
94	SD2_DATA2 ENET2_1588_EVENT1_OUT GPIO3_IO[5]	4.7 4.4.2 4.18	93	ADC_IN2	4.15
96	SD2_CLK ENET1_1588_EVENT0_OUT I3C2_SDA GPIO3_IO[1]	4.7 4.4.2 4.13 4.18	95	ADC_IN3	4.15
98	SD2_DATA3 MQS2_LEFT GPIO3_IO[6]	4.7 4.3.3 4.18	97	SD2_DATA0 ENET2_1588_EVENT0_OUT CAN2_TX GPIO3_IO[3]	4.7 4.4.2 4.10 4.18
100	SD2_CMD ENET2_1588_EVENT0_IN I3C2_PUR GPIO3_IO[2]	4.7 4.4.2 4.13 4.18	99	SD2_DATA1 ENET2_1588_EVENT1_IN CAN2_RX GPIO3_IO[4]	4.7 4.4.2 4.10 4.18

6.2 Mating Connectors

Table 61 Connector type

UCM-iMX93 connector		Carrier board (mating) connector P/N		
Ref.	Implementation	Mfg.	P/N	Mating Height
P1, P2	Hirose DF40C-100DP-0.4V51	Hirose	DF40HC(3.0)-100DS-0.4V(51)	3.0mm
		Hirose	DF40C-100DS-0.4V51	1.5mm

6.3 Mechanical Drawings

- All dimensions are in millimeters.
- The height of top side components is < 2.0mm.
- Carrier-board connectors provide 1.5 ± 0.15mm board-to-board clearance.
- Board thickness is 1.6mm.

3D model and mechanical drawings in DXF format are available at <https://www.compulab.com/products/computer-on-modules/ucm-imx93-nxp-i-mx9-som-system-on-module-computer/#devres>

Figure 3 UCM-iMX93 top

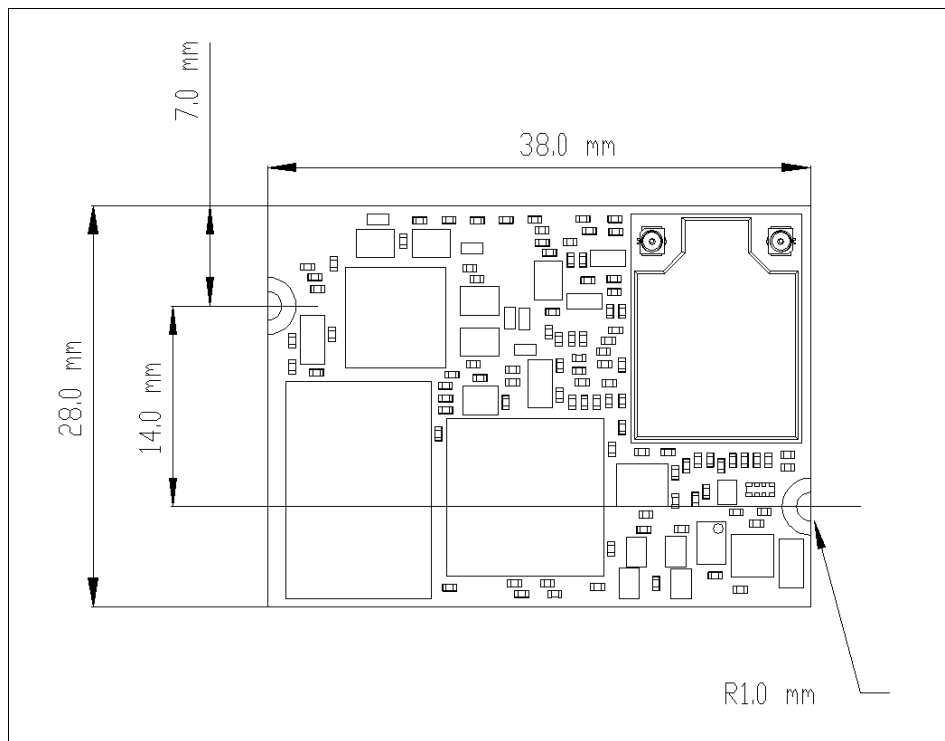
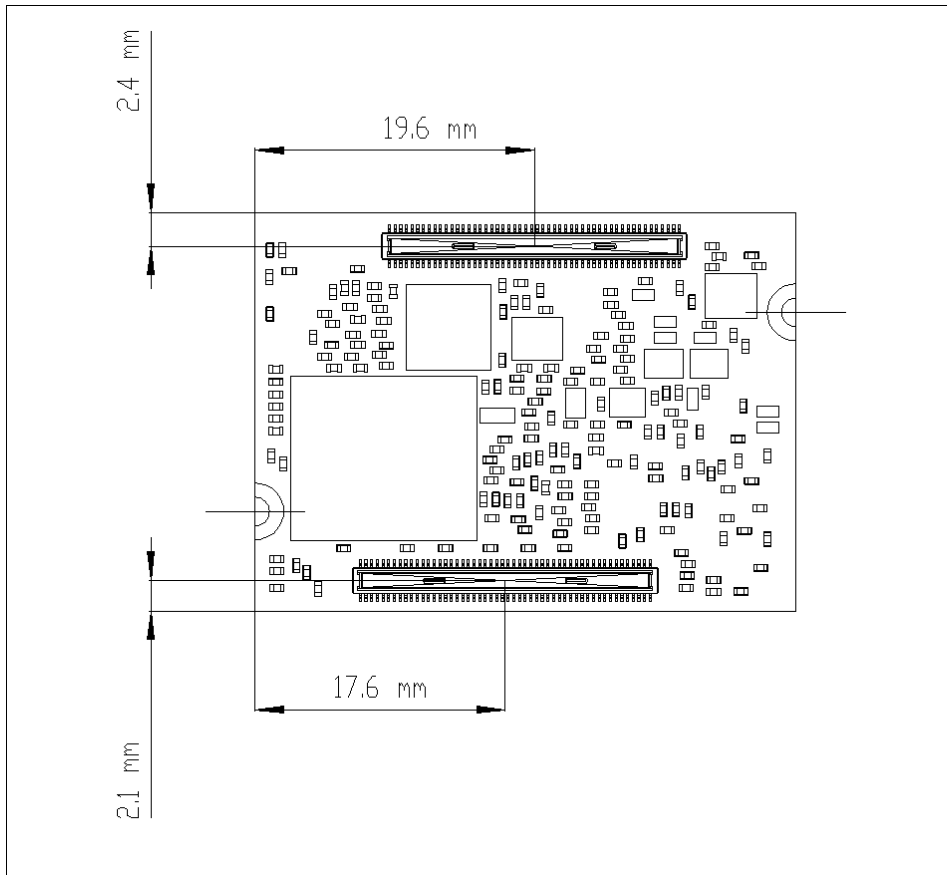


Figure 4 UCM-iMX93 bottom



7 OPERATIONAL CHARACTERISTICS

7.1 Absolute Maximum Ratings

Table 62 Absolute Maximum ratings

Parameter	Min	Max	Unit
Main power supply voltage (V_SOM)	-0.3	6.0	V
Voltage on any non-power supply pin	-0.5	3.6	V
Backup battery supply voltage (VCC_RTC)	-0.3	3.8	V

NOTE: Exceeding the absolute maximum ratings may damage the device.

7.2 Recommended Operating Conditions

Table 63 Recommended Operating Conditions

Parameter	Min	Typ.	Max	Unit
Main power supply voltage (V_SOM)	3.45	3.7	5.5	V
Backup battery supply voltage (VCC_RTC)	1.5	3.0	3.6	V

7.3 Typical Power Consumption

Table 64 SOM Typical Power Consumption

Use case	Use case description	I _{SOM}	P _{SOM}
Linux up – low-power	Linux up, Ethernet down, display output off	175mA	0.64W
Linux up – typical	Linux up, Ethernet link up, display output on LCD	300mA	1.11W
High CPU load	CPU stress test (stress-ng)	445mA	1.64W
Mixed peripheral load	Ethernet activity + flashing large file to eMMC	570mA	2.11W

Power consumption has been measured with the following setup:

1. Stock module configuration - UCM-IMX93-C1500D-D2-N32-E-WB
2. SB-UCMIMX93 carrier-board, V_SOM = 3.7V
3. 5" WXGA LCD panel
4. Ambient temperature of 25C

Table 65 OFF Power Consumption

Use case	Use case description	I _{SOM}	P _{SOM}
OFF mode	Linux shutdown / power-off	1mA	

Table 66 RTC timekeeping current

Use case	Use case description	I _{VCC_RTC}
RTC only	VCC_RTC (3.0V) is supplied from external coin-cell battery V_SOM is not present	70nA

7.4 ESD Performance

Table 67 ESD Performance

Interface	ESD Performance
i.MX93 pins	2kV Human Body Model (HBM), 500V Charge Device Model (CDM)

8 APPLICATION NOTES

8.1 Carrier Board Design Guidelines

- Ensure that all V_SOM and GND power pins are connected.
- Major power rails - V_SOM and GND must be implemented by planes, rather than traces. Using at least two planes is essential to ensure the system signal quality because the planes provide a current return path for all interface signals.
- It is recommended to put several 10/100uF capacitors between V_SOM and GND near the mating connectors.
- Except for a power connection, no other connection is mandatory for UCM-iMX93 operation. All power-up circuitry and all required pullups/pulldowns are available onboard UCM-iMX93.
- If for some reason you decide to place an external pullup or pulldown resistor on a certain signal (for example - on the GPIOs), first check the documentation of that signal provided in this manual. Certain signals have on-board pullup/pulldown resistors required for proper initialization. Overriding their values by external components will disable board operation.
- You must be familiar with signal interconnection design rules. There are many sensitive groups of signals. For example:
 - PCIe, Ethernet, USB and more signals must be routed in differential pairs and by a controlled impedance trace.
 - Audio input must be decoupled from possible sources of carrier board noise.
- The following interfaces should meet the differential impedance requirements with manufacturer tolerance of 10%:
 - USB2.0: DP/DM signals require 90 ohm differential impedance.
 - All single-ended signals require 50 ohm impedance.
 - PCIe TX/RX data pairs and PCIe clocks require 85 ohm differential impedance.
 - Ethernet, MIPI-CSI and MIPI-DSI signals require 100 ohm differential impedance.
- Bear in mind that there are components on the bottom side of UCM-iMX93. It is not recommended to place any components underneath the UCM-iMX93 module.
- Refer to the SB-UCMIMX93 carrier board reference design schematics.
- It is recommended to send the schematics of the custom carrier board to Compulab support team for review.

8.2 Carrier Board Troubleshooting

- Using grease solvent and a soft brush, clean the contacts of the mating connectors of both the module and the carrier board. Remnants of soldering paste can prevent proper contact. Take care to let the connectors and the module dry entirely before re-applying power – otherwise, corrosion may occur.
- Using an oscilloscope, check the voltage levels and quality of the V_SOM power supply. It should be as specified in section 7.2. Check that there is no excessive ripple or glitches. First, perform the measurements without plugging in the module. Then plug in the module and measure again. Measurement should be performed on the pins of the mating connector.
- Using an oscilloscope, verify that the GND pins of the mating connector are indeed at zero voltage level and that there is no ground bouncing. The module must be plugged in during the test.

- Create a "minimum system" - only power, mating connectors, the module and a serial interface.
- Check if the system starts properly. In system larger than the minimum, possible sources of disturbance could be:
 - Devices improperly driving the local bus
 - External pullup/pulldown resistors overriding the module on-board values, or any other component creating the same "overriding" effect
 - Faulty power supply
- In order to avoid possible sources of disturbance, it is strongly recommended to start with a minimal system and then to add/activate off-board devices one by one.
- Check for the existence of soldering shorts between pins of mating connectors. Even if the signals are not used on the carrier board, shorting them on the connectors can disable the module operation. An initial check can be performed using a microscope. However, if microscope inspection finds nothing, it is advisable to check using an X-ray, because often solder bridges are deep beneath the connector body. Note that solder shorts are the most probable factor to prevent a module from booting.
- Check possible signal short circuits due to errors in carrier board PCB design or assembly.
- Improper functioning of a customer carrier board can accidentally delete boot-up code from UCM-iMX93, or even damage the module hardware permanently. Before every new attempt of activation, check that your module is still functional with CompuLab SB-UCMIMX93 carrier board.
- It is recommended to assemble more than one carrier board for prototyping, in order to ease resolution of problems related to specific board assembly.